

# ECHO Conference, Chiang Mai, Thailand





## Aloha Kitchen

Artisan Farmstead Cheeses, Salsas, Jams and many more value added natural and organic goodies



2,800 sq. meters

## Aloha House

An Orphanage on an Urban Organic Farm



7 hectares  
17 acres, 43 rai, 108 dou

## Aloha Ranch and Organic Farm

Ecological Village Half way to the Underground River

# Aloha House Inc.

Registered with SEC

Non-profit, non-stock NGO

Accredited by the DSWD

Orphanage

Christian Ministry

Mother's Program

Train Progressive Organic Farmers



Aloha House, Mitra Road, Santa Monica



Our son Archie stayed in Palawan for University

# Farm Business Success

Assessing the 3 main skills

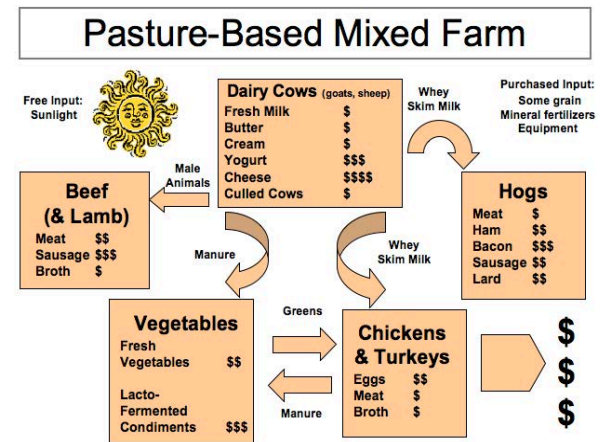
<http://www.lulu.com/spotlight/mik>



Technical Knowledge/work



Management Ability



Business Sophistication

<http://www.slideshare.net/mik1999/>

<https://www.westonaprice.org>



Goal: Develop high quality, nutrient dense food for our customers.

Don't chase profits,  
Create value and  
Profits will follow

All the competition is at mediocracy.  
There is no competition for superior product.

A generous man will prosper;  
he who refreshes others will himself be refreshed.

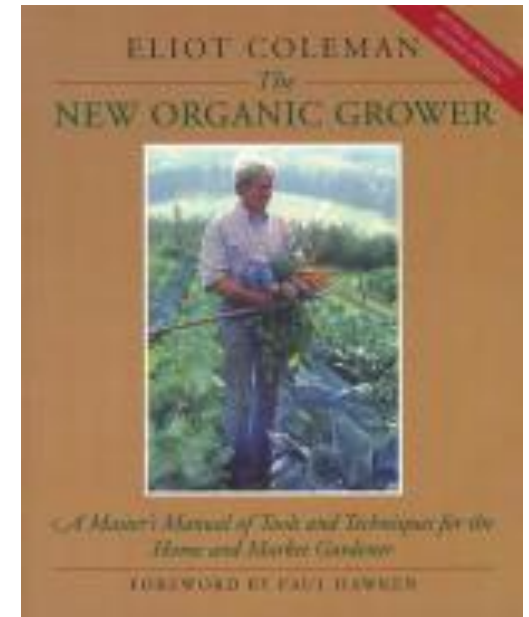
**Proverbs 11:25**



# 1989- Elliot Coleman

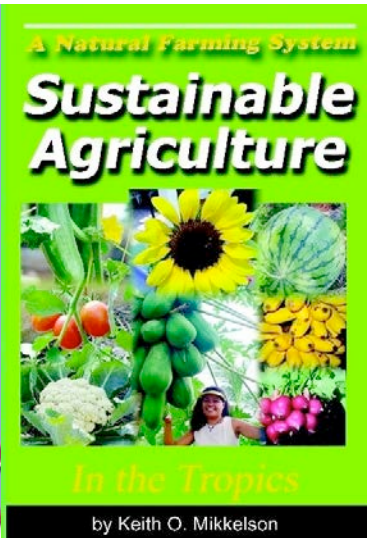
“...when a business succeeds there is always a tendency to multiply the success by getting bigger. I have one word of advice – don’t. My experience confirms it. **I have seen too many successful producers make the expansion mistake.**

“Without exception, they have become just another company trading on the reputation they established before expanding. **If demand exceeds supply, bring the two back into line by raising prices.** Income will increase just as it would by expansion, **but quality will not be compromised.**”



# THREE FOLD BOTTOM LINE

People  
Planet  
Profit







Our son Archie touring a cheese factory (creamery)

Cheese Head





Aloha Kitchen cheeses made in Palawan



Tropical sheep, Palawan



**RICOTTA**  
ALOHA KITCHEN

from Grass Fed Cows

200 grams

ALL NATURAL  
NO PRESERVATIVES ADDED

PRODUCT OF PALAWAN  
PHILIPPINES

**RICOTTA**  
from Grass Fed Cows



**CHÈVRE**  
ALOHA KITCHEN

from Grass Fed Goats

200 grams

ALL NATURAL  
NO PRESERVATIVES ADDED

PRODUCT OF PALAWAN  
PHILIPPINES

**CHÈVRE**  
from Grass Fed Goats





Foodprints with Chef Sandy Daza: Lifestyle Channel

Artisan Cheeses  
from the Philippines  
Philippine  
Cheesemaker's  
Guild



Wisconsin USA

# Let get started!

- Mozzarella- 3.8 liters (approx. 1 gallon)
  - 40 minutes step by step
  - 20 discussion/presentation
- Extended session- Mozzarella- 18 liters (approx. 5 gallons)
  - 40 minutes step by step
- Saturday session?- 30 liters (approx. 8 gallons)



## Fresh Mozzarella Recipe

1 gallon Whole Milk

1 ½ teaspoon Citric Acid dissolved in ½ Cup Cool Water

¼ tsp. Lipase for a stronger flavor (optional)

**NOTE: Dissolved in ¼ Cup Cool Water and allowed to sit for 20 minutes**

¼ teaspoon Calcium Chloride, dissolved in ¼ cup cool water

¼ teaspoon liquid rennet (single strength), diluted in ¼ cup cool water

1 teaspoon pure sea salt or rock salt

**NOTE: water should  
be unchlorinated**





# Fresh Mozzarella Recipe

## Procedure:

### I. Preparing Equipment/Tools Needed

- Follow steps in preparing utensils and equipment

### II. No need for thermization

### III. Cheese Making Procedure

1. Pour the raw whole milk into a pot.

Add the diluted calcium chloride.

While stirring add the diluted citric acid to the milk at 55°F and mix thoroughly.

If using lipase add it now.

NOTE: If lipase is used, add a bit more rennet, as lipase makes the cheese softer.



## Fresh Mozzarella Recipe

### III. Cheese Making Procedure

2. Heat the milk to 90°F over

medium heat / low heat. The milk will start to curdle.

3. Add the diluted rennet once temperature is reached, gently stirring with up-and-down motion to mix. Keep on stirring gently while heating the milk to 100 -105°F. Once temperature is reached, turn off the heat. The curds should be pulling away from the sides of the pot.

4. The curds will look like very thick yoghurt and have a bit of shine to them. If the whey is still milky, wait a few more minutes until the whey is clear.

5. Scoop out the curds with a slotted spoon. Or drain using a colander.



## Fresh Mozzarella Recipe

6. Heat the whey to at least 175°F (or up to 185°F).

7. Cut the curds to 3-inch cubes and put them in a glass bowl or stainless steel bowl.

8. Pour the hot whey into the bowl of cut curds.

9. Gather the curds together to form small balls and knead the curd. If the curd breaks or has blisters, dip them in the hot whey again. Repeat stretching and dipping until the curds turn smooth and shiny and taffy like.

10. Shape into balls or small logs and place in salted ice water for at least 30 minutes.

11. It is ready to eat ...





Commercial Modern Cheese  
“emulsifiers”, fillers, extenders, stabilizers, non-dairy proteins



**Calcium 20%**  
 \*Percent Daily Values are based on a diet of other people's secrets.  
 Percent Daily Values are based on a diet of other people's secrets.  
 or lower depending on your calorie needs:

Calories:		2,000	2,500
Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholest	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g
Protein		50g	65g

**INGREDIENTS:** CHEDDAR CHEESE (PASTEURIZED MILK, CHEESE CULTURE, SALT, ENZYMES, ANNATTO [COLOR]); POTATO STARCH, CELLULOSE POWDER, AND CALCIUM SULFATE ADDED TO PREVENT CAKING; NATAMYCIN (A NATURAL MOLD INHIBITOR)

**CONTAINS: MILK.**

**DISTRIBUTED BY I**  
**NORTHFIELD, IL 60069**

**CONTAINS 0g OF LACTOSE PER SERVING**



Commercial Modern Cheese  
 “emulsifiers”, fillers, extenders, stabilizers, non-dairy proteins



# Holstien Dairy Cows



# Palawan Rice Paddy





**Multi-Purpose**





Water Buffalo

# Carabao

Mura Mozzarella



19 24

DALUYOIN



Philippines Artisan Cheesemakers the Philippines was 2005  
Philippine Cheesemaker's Guild



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Cheesemaker's  
Guild



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Philippines Artisan Cheesemakers  
the Philippines way 2015  
**Philippine  
Cheesemaker's  
Guild**



Philippine Cheesemaker's Guild  
Artisan Cheesemakers of the Philippines



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Cheesemaker's  
Guild



Philippines Artisan Cheesemakers Guild  
the Philippines way so



# San Vicente Municipal Dairy



19 25



19 25

Philippines Artisan Cheesemakers  
the Philippines Artisan Cheesemakers  
Philippine  
Cheesemaker's  
Guild



19 2:5

Philippines Artisan Cheesemakers Guild  
the Philippines way

Milk is collected on a dairy



19 2:5



A Raised  
Floor Dairy





19 38

Philippines Artisan Cheesemakers Guild  
the Philippines Artisan Cheesemakers Guild

Milking Vacuum



19 3:0





Philippines Artisan Cheesemakers  
the Philippines Artisan Cheesemakers  
Philippine Cheesemaker's Guild

19 30





**Pasteurizer**

19 3:3





Bottle milkers



# Palawan Creamery



# Palawan Creamery



# Artisan Cheese Production

Homestead Artisan Cheese





- High quality milk is:
- ✓ Raw (unpasteurized)
  - ✓ Fresh (not stale)
  - ✓ Good Brix ( $>10^\circ$ )
  - ✓ From Grass Fed cows  
(no soy or grain)



**Brix<sup>®</sup> as a quality indicator**

# Basic Cheese Making 101

## The Old World Origins of Cheese Making







# “Cheese Varieties & Descriptions”

- 800 + Cheeses (Cheese Varieties & Descriptions US Dept. of Agriculture ,1953)
- 1,400 named cheeses ( The World Cheese Exchange, Wisconsin Center for Dairy Research at UW)
- Extraordinary diversity of cheese flavors, textures, aromas and visual characteristics almost defies imagination.

# What shapes the local cheese making technology?

**Geographic Location**

**Climactic Condition**

**Economic Conditions**

**Cultural Practices**

The Local cheese making technology in turn shaped the chemistry and microbiology of the local cheese...



...which in turn shaped the characteristics and identity of the cheese

# Cheese Names

When considering the many cheese varieties that originated from Europe, it is important to note that local cheeses were often given the name of the town or locality, or a significant feature of the area in which they were produced.

Parmigiano Reggiano – A region in Italy - a very hard Cheese made out of skim milk



Emmental – A town in Switzerland - a type of Swiss Cheese characterized by holes and buttery taste.

# Cheese Names

## Colby Wisconsin



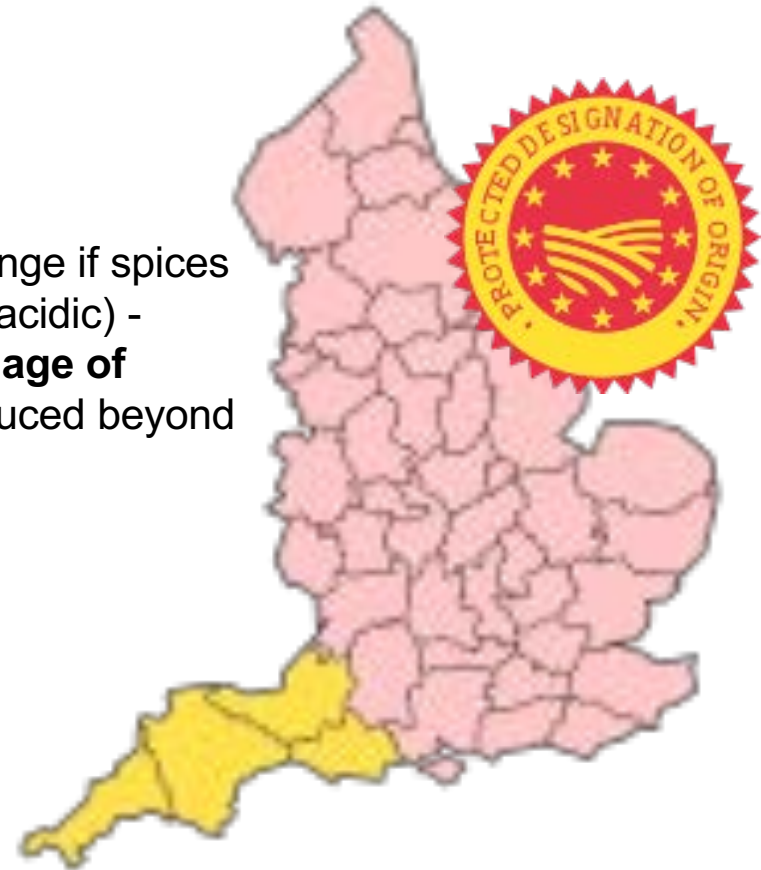
Joseph F. Steinwand in 1885 developed a new type of cheese at his father's cheese factory near Colby, Wisconsin. The cheese was named after the village, which had been founded three years earlier. While Colby cheese is still available for sale, it is no longer produced in its native Colby, Wisconsin. A festival commemorating the cheese is held every year in mid-July where all local food booths offer free Colby cheese.

**Gouda** is a Dutch yellow cheese made from cow's milk. It is named after the city of Gouda in the Netherlands.



# Cheese Names

**Cheddar cheese** is a relatively hard, off-white (or orange if spices such as annatto are added), sometimes "sharp" (i.e., acidic) - tasting, natural cheese. Originating in the **English village of Cheddar in Somerset**, cheeses of this style are produced beyond this region and in several countries around the world.



**Limburger** is a cheese that originated during the 19th century in the historical Duchy of Limburg, which is now divided among modern-day Belgium, Germany, and Netherlands. The cheese is especially known for its pungent odor caused by the bacteria *Brevibacterium linens*, which is partially responsible for body odor and particularly smelly feet

# Dairy Products By Products

Whole Milk

Yogurt

Cheese → 1st Whey → Ricotta Cheese → 2nd Whey

Cream → Skim Milk → Parma Cheese → 2nd Whey

Butter → Skim Milk

## Cow Milk Production

W.R. 96 Liters/day

Good breed 29 L/day

Tropical Production 11L/day

San Vicente 6 L/day

Carabao Milk 4 L/day

Murrah buffalo 16 L/day

Native cow 1-3 L/day



33 L Milk      4.5 K Cheddar      1.6 K Ricotta      30 L Whey

X P44/L = P1,452      P6,752      P1200<sup>19</sup> Chicken/Pigs

P7,452 - 1,752 Costs = P5,750 - 750 Labor = 5,000 profit

# Kitchen production



## Suggested Learning Progression (per 4 liters)

1. Start with fresh cheeses without coagulant or culture
2. Rennet only
3. Rennet and cheese culture
  - Rennet and thermophilic bacteria
  - Rennet and mesophilic bacteria
4. Fungi, Rennet and cheese culture

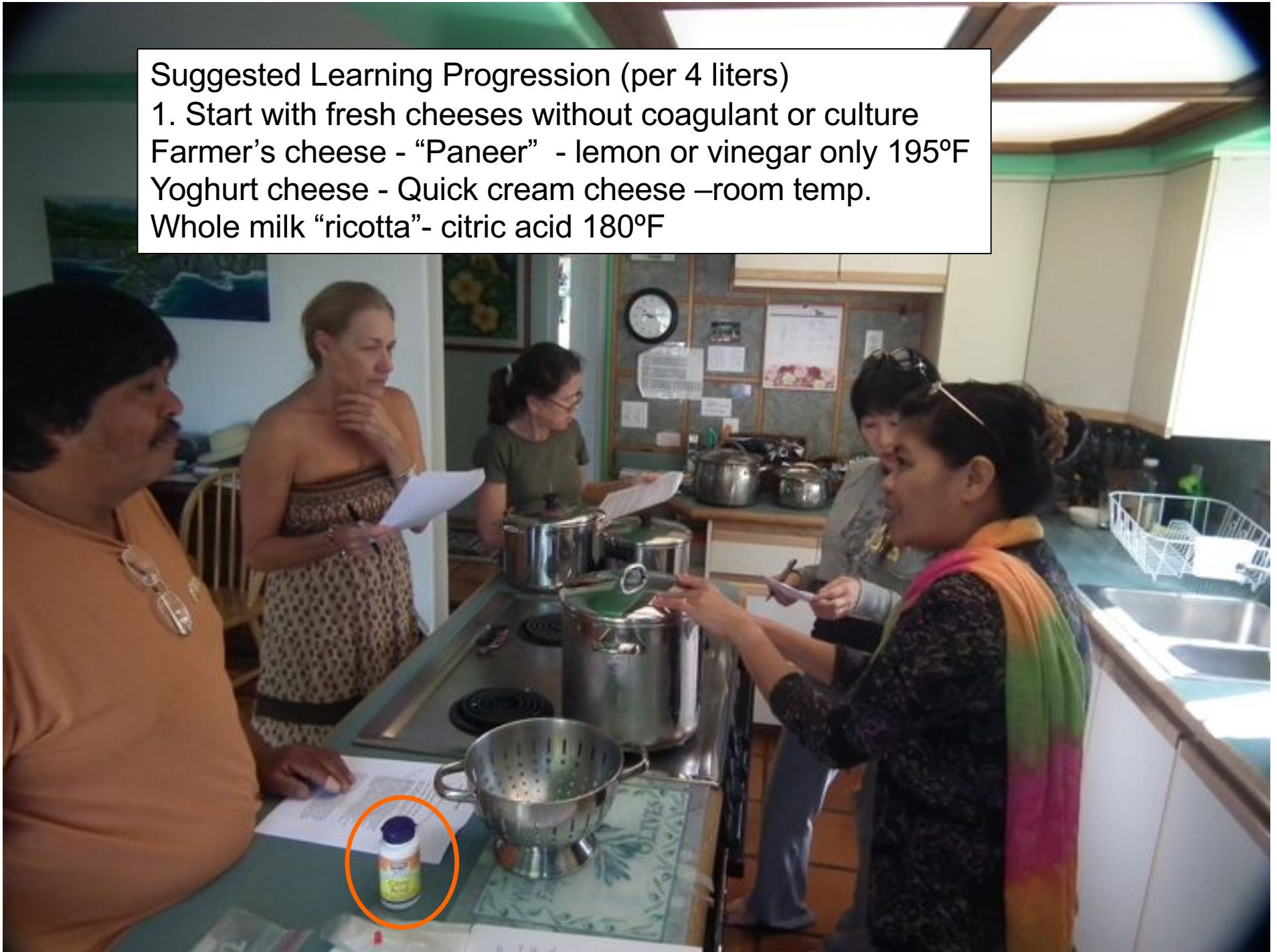






Suggested Learning Progression (per 4 liters)

1. Start with fresh cheeses without coagulant or culture  
Farmer's cheese - "Paneer" - lemon or vinegar only 195°F  
Yoghurt cheese - Quick cream cheese - room temp.  
Whole milk "ricotta" - citric acid 180°F



Yogurt (live yogurt) Cheese:  
Hang in cheese cloth



## 2. Rennet only

White cheese - salt milk 165°F, add rennet, cut curds, and lightly press in cloth

Ricotta: "re-cook" - use the whey



**UHT and GMO  
milk may not  
coagulate**

**Wild yeast will  
interfere with  
cheese quality  
in the tropics**



Dilute  $\frac{1}{4}$  teaspoon rennet in  $\frac{1}{4}$  cup water for gallon recipe

**Cheese can be made in your kitchen to start**



### 3. Rennet and yogurt culture

Spread cheese – warm milk to room temp. 1 drop rennet and 1 tablespoon culture, leave over night

\*Yogurt culture from live yogurt , rennet from calf stomach



### 3. Rennet and yogurt culture

Spread cheese – warm milk to room temp. 1 drop rennet and 1 tablespoon culture, leave over night

\*Yogurt culture from live yogurt , rennet from calf stomach



Drain in slotted colander

Draining in curd drain



Dilute  $\frac{1}{4}$  teaspoon rennet in  $\frac{1}{4}$  cup water for gallon recipe



Using cheese cultures

Wait 5 minutes to hydrate cultures before stirring

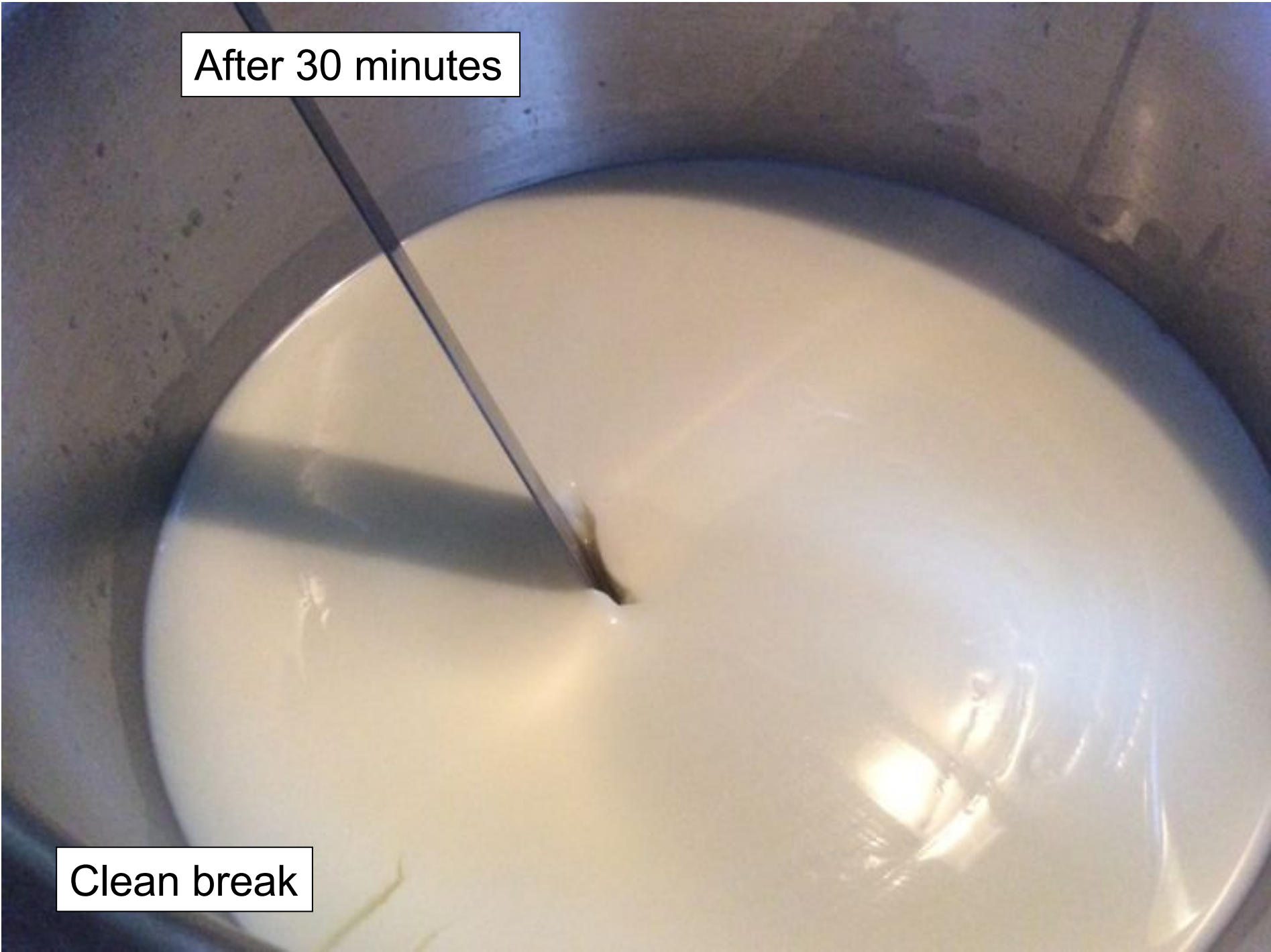




Starting w/good milk and rennet

After 30 minutes

Clean break



3. Rennet and mesophilic bacteria  
Cheddar, Gouda, Guyere, Colby



**Wild yeast will interfere with cheese quality in the tropics**

### 3. Rennet and thermophilic bacteria

- Mozzarella
- Provolone
- Parmesan
- Swiss- + mesophylls
- Emmental

Fresh cheese



5. Rennet and  
thermophilic bacteria
- Mozzarella



Fresh cheese

5. Rennet and thermophilic bacteria
- Mozzarella



Fresh cheese



Curing and Aging







Equipment not ergonomic

Need Lower Equipment



#### 4. Rennet and mesophilic bacteria

Blue cheeses: **Roquefort, Stilton, Danish blue, Cabrales** -  
fungus: *Penicillium roqueforti*

*Penicillium roqueforti* is a common saprotrophic fungus from the family Trichocomaceae. Widespread in nature, it can be isolated from soil, decaying organic matter, and plants.

The major industrial use of this fungus is the production of blue cheeses, flavouring agents, antifungals, polysaccharides, proteases and other enzymes. The fungus has been a constituent of Roquefort, Stilton, Danish blue, Cabrales and other blue cheeses that humans are known to have eaten since approximately AD 50; blue cheese is mentioned in literature as far back as AD 79, when Pliny the Elder remarked upon its rich flavour

**Wild yeast will interfere with cheese quality in the tropics**



**Aloha House**

**The clean room**



The clean room



The creamery



The creamery



**In the tropics quality cheese is made in a Creamery**



**In the tropics quality cheese is made in a Creamery**

**Ergonomic design**





**Ergonomic design**



**Planned Work space**



**Washable surfaces**



Viewing area



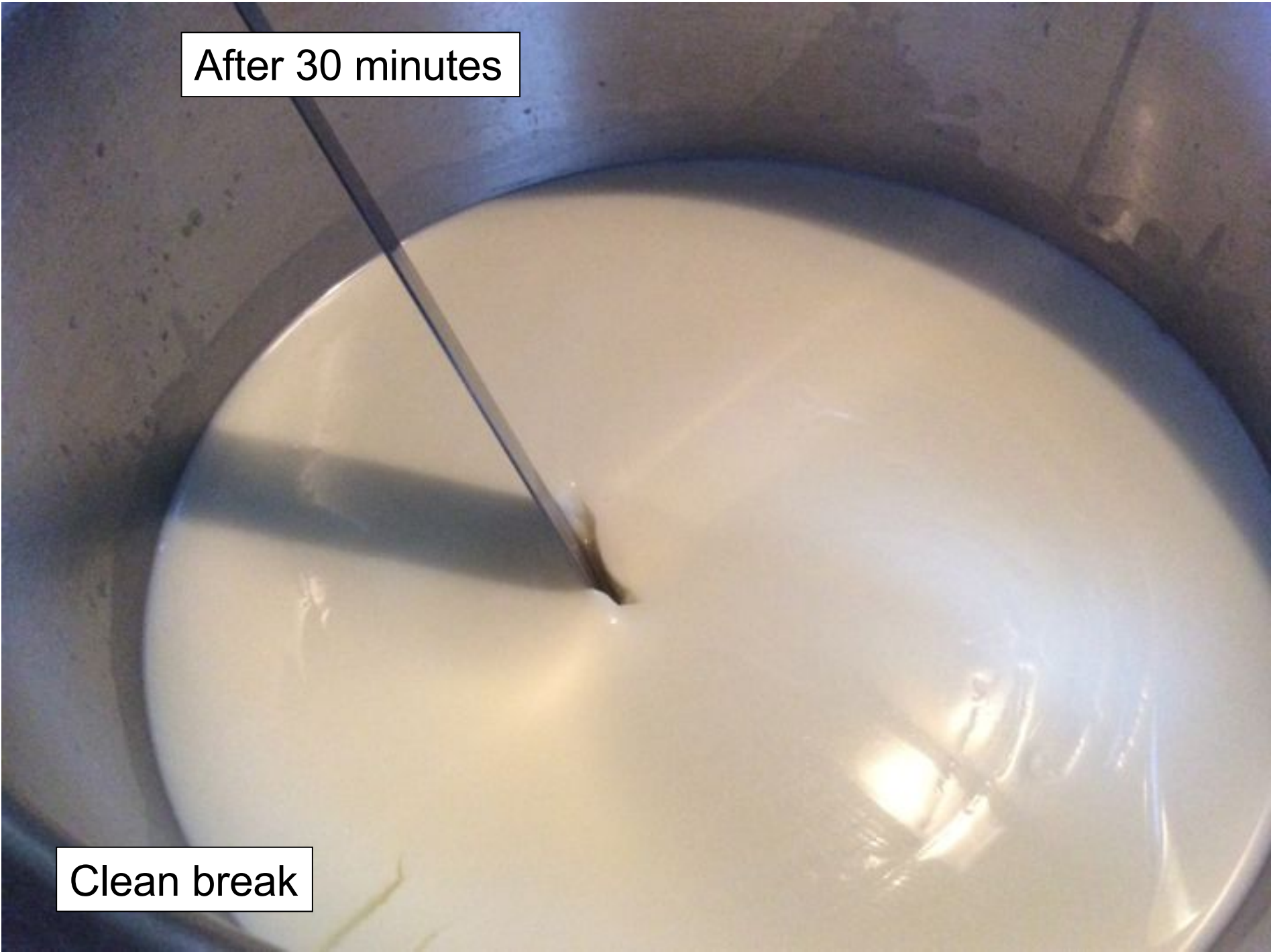
**Ergonomic design**





After 30 minutes

Clean break



# Cutting the Curd





# Cutting the Curd





# Cooking the Curd

38° C

100° F





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the Philippines Artisan Cheesemakers  
Philippine  
Cheesemaker's  
Guild



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the Philippines Artisan Cheesemakers  
Philippine Cheesemaker's Guild



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the Philippines was 2014  
Philippine  
Cheesemaker's  
Guild



**Mozzarella**





**Gouda**

**Brine**





**Cheddar**





# Feta

Brine



# Curing and Aging



Philippines Artisan Cheesemakers from the Philippines  
Philippine Cheesemaker's Guild

4. Rennet and mesophilic bacteria\*  
Blue cheeses - fungus: *Penicillium roqueforti*



\*The pros formulate by weight not volume

Wild yeast will  
interfere with cheese  
quality in the tropics

Why is dairy or CREAMERY “waste”.



# Curing and Aging





**Curing and Aging**





Farm Store

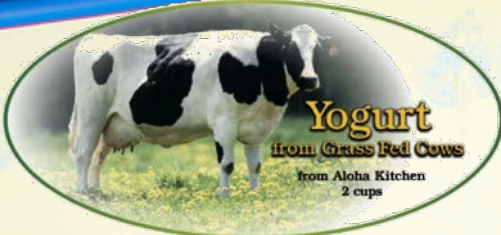
Menu board listing items and prices:

Apple Cider	100.00
Apple Juice	100.00
Orange Juice	100.00
Strawberry Juice	100.00
Blueberry Juice	100.00
Watermelon Juice	100.00
Pineapple Juice	100.00
Guava Juice	100.00
Jackfruit Juice	100.00
Coconut Juice	100.00
... (other items)	...

Alona Organic Farm Store

Philippines Artisan Cheesemakers the Philippines  
Philippine Cheesemaker's Guild





Baby corn

onions

Red lettuce

kimchi

Green lettuce

Whole Wheat

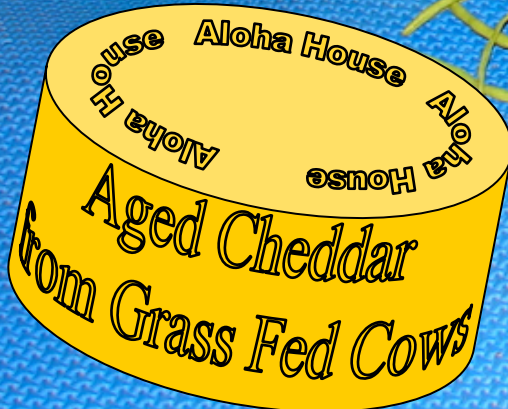
Papaya

Honey

Sweet basil

Kangkong

cucumber



Pole beans

Thai basil

Chili Pepper





Livelihood Products Available

Philippines Artisan Cheese  
the Philippines way  
Philippine  
Cheesemaker's  
Guild

# PRICE LIST

effective February 2009

## Organic Herbs:

Php

Chinese Celery	30.00	100 grms.
Cilantro / Coriander	70.00	100 grms.
Dill weed	70.00	100 grms.
Garlic Chives	100.00	kilo
Gotocula	70.00	100 grms.
Italian Oregano	70.00	100 grms.
Lemon Basil	30.00	100 grms.
Lemon Grass Stalk	50.00	kilo
Lemonmint	30.00	100 grms.
Orangemint	30.00	100 grms.
Parsley	70.00	100 grms.
Rosemary	40.00	100 grms
Sweet Basil	300.00	kilo
Tarragon	50.00	100 grms.
Thai Basil	30.00	100 grms.

## Others:

Php

Cucumber	60.00	kilo
Flowering Pechay	60.00	kilo
Lettuce	200.00	kilo
Arugula	200.00	kilo
Mizuna	150.00	kilo
Tat-soi	60.00	kilo
Pai-Tsai	60.00	kilo
Pechay	45.00	kilo
Radish	60.00	kilo
Sweet Corn	50.00	kilo
Thai Hot Pepper	300.00	kilo
Tomato (small)	60.00	kilo
Tomato ( Big)	100.00	kilo
Upland Kangkong	50.00	kilo

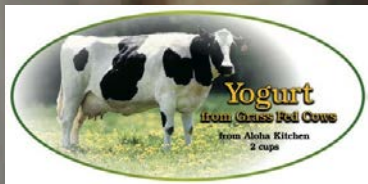


**Kitchen Produce:**

Yogurt	120.00	per tub
Kimchi	90.00	per tub
Pickled Cucumber	60.00	per tub
Pickled Papaya	60.00	per tub
Feta Cheese	850.00	kilo
Spread Cheese	800.00	kilo
Ricotta Cheese	600.00	kilo
Gouda Cheese	1,200.00	kilo
Cheddar	1,500.00	kilo
Mozzarella	800.00	kilo
Fresh Milk (Cow)	75.00	liter
Mayonaise	95.00	jar
Ketchup	76.00	jar
Tomato Salsa	95.00	jar
Jam	85.00	jar
Virgin Coconut Oil	220.00	Half Liter
Wild Honey	220.00	liter
	820.00	4000ml
	1,200.00	6000ml
Native Honey Bags	70.00	pc.

\*\*\* Price are subject to change without prior notice\*\*\*





# Cheese and Milk Store





ALOHA KITCHEN

# Yogurt

400 grams

Ingredients: Fresh milk and live cultures

from Grass Fed Cows

ALL NATURAL NO PRESERVATIVES ADDED

PRODUCT OF PALAWAN, PHILIPPINES

BEST BEFORE \_\_\_\_\_



ALOHA KITCHEN

# Yogurt

400 grams

Ingredients: Fresh milk and live cultures

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ALL NATURAL NO PRESERVATIVES ADDED

PRODUCT OF PALAWAN, PHILIPPINES

BEST BEFORE \_\_\_\_\_



**RICOTTA**  
from Grass Fed Cows

# RICOTTA

ALOHA KITCHEN

ALL NATURAL  
NO PRESERVATIVES ADDED

from Grass Fed Cows

200 grams

PRODUCT OF PALAWAN  
PHILIPPINES

**RICOTTA**  
from Grass Fed Cows

Ingredients:  
Fresh Milk,  
Cheese cultures,  
Salt.

BEST BEFORE \_\_\_\_\_



**CHÈVRE**  
from Grass Fed Goats

Ingredients:  
Fresh Milk,  
Cheese cultures,  
Salt.

BEST BEFORE \_\_\_\_\_

# CHÈVRE

ALOHA KITCHEN

ALL NATURAL  
NO PRESERVATIVES ADDED

from Grass Fed Goats

200 grams

PRODUCT OF PALAWAN  
PHILIPPINES



**CHÈVRE**  
from Grass Fed Goats



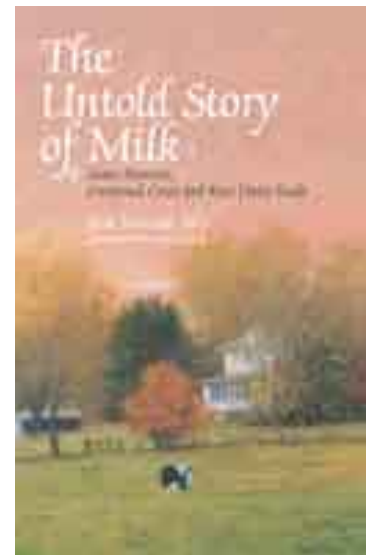
# Raw Milk is Uniquely Safe

Consider the calf, born in the muck, which then suckles on its mother's manure-covered teat.



How can that calf survive?

Because raw milk contains multiple, redundant systems of bioactive components that can reduce or eliminate populations of pathogenic bacteria.



# Built-In Protective Systems in Raw Milk

## Lactoperoxidase

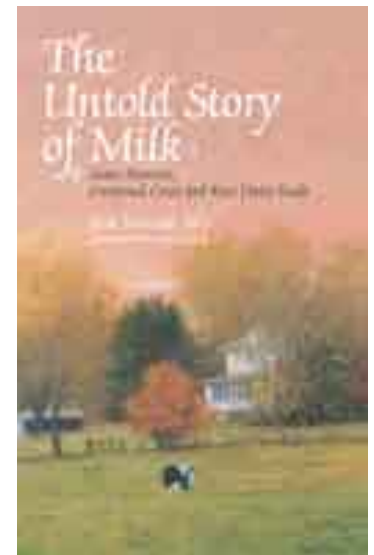
Uses small amounts of  $H_2O_2$  and free radicals to seek out and destroy bad bacteria

In all mammalian secretions—breast milk, tears, etc.

Lactoperoxidase levels *10 times higher* in goat milk than in breast milk

Other countries are looking into using lactoperoxidase instead of pasteurization to ensure safety of commercial milk

*British Journal of Nutrition* (2000), 84, Suppl. 1. S19-S25.  
*Indian Journal Exp Biology* Vol. 36, August 1998, pp 808-810.  
1991 *J Dairy Sci* 74:783-787  
*Life Sciences*, Vol 66, No 23, pp 2433-2439, 2000



# Built-In Protective Systems in Raw Milk

## Other Bio-Active Components I

**Lactoferrin** - Steals iron away from pathogens and carries it through the gut wall into the blood stream; stimulates the immune system.

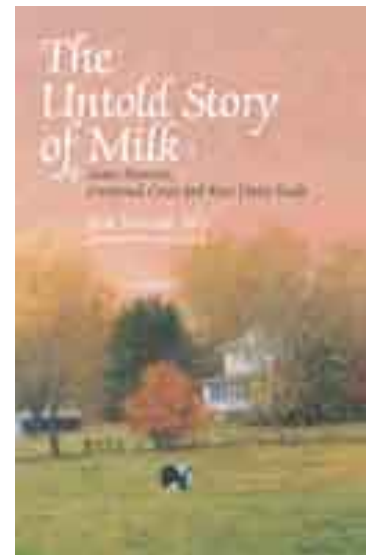
**Polysaccharides** - Encourage the growth of good bacteria in the gut; protect the gut wall

**Medium-Chain Fatty Acids** - Disrupt cell walls of bad bacteria; levels so high in goat milk that the test for the presence of antibiotics had to be changed.

**Enzymes** - Disrupts bacterial cell walls.

**Antibodies** - Bind to foreign microbes and prevent them from migrating outside the gut; initiate immune response.

*(British Journal of Nutrition (2000) 84. Suppl. 1, S3-S10, S11-S17)*



# Built-In Protective Systems in Raw Milk

## Other Bioactive Components II

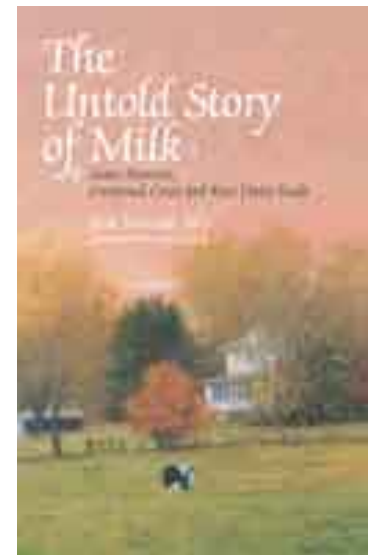
**White Blood Cells** – Produce antibodies against specific bacteria

**B-lymphocytes** – Kill foreign bacteria; call in other parts of the immune system

**Macrophages** – Engulf foreign proteins and bacteria

**Neutrophils** – Kill infected cells; mobilize other parts of the immune system

**T-lymphocytes** – Multiply if bad bacteria are present; produce immune-strengthening compounds.



# Built-In Protective Systems in Raw Milk

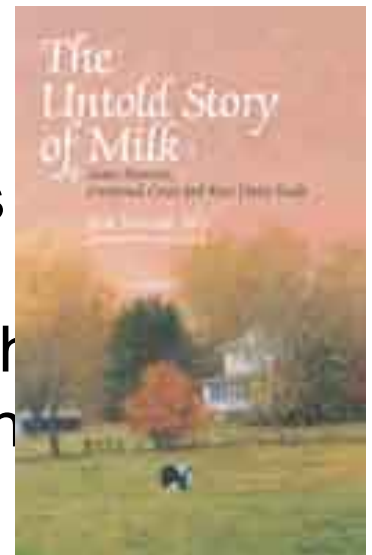
## Other Bioactive Components III

**Lysosyme** – Kills bacteria by digesting their cell walls.

**Hormones & Growth Factors** – Stimulate maturation of gut cells; prevents “leaky” gut.

**Mucins** – Adhere to bacteria and viruses, preventing those organisms from attaching to the mucosa and causing disease.

**Oligosaccharides**– Protect other components from being destroyed by stomach acids and enzymes; bind to bacteria and prevent them from attaching to the gut lining; other functions just being discovered.



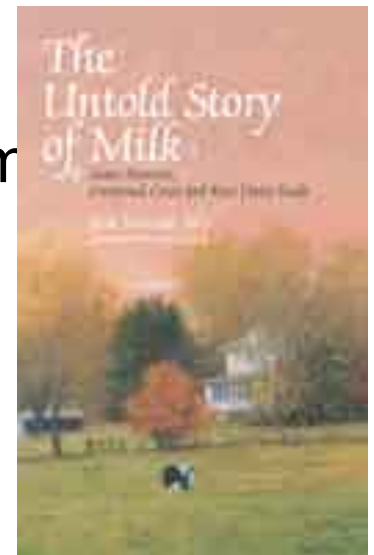
# Built-In Protective Systems in Raw Milk

## Other Bioactive Components IV

**B12 Binding Protein** – Reduces vitamin B-12 in the colon, which harmful bacteria need for growth

**Bifidus Factor** – Promotes growth of *Lactobacillum bifidis*, a helpful bacteria in baby's gut, which helps crowd out dangerous "germs"

**Fibronectin** – Increases antimicrobial activity of macrophages and helps to repair damaged tissues.



# Pasture-Based Mixed Farm

## Dairy Cows

Fresh Milk	\$
Butter	\$
Cream	\$
Yogurt	\$\$\$
Cheese	\$\$\$\$
Culled Cows	\$

# Pasture-Based Mixed Farm

Free  
Input:  
Sunlight



## Dairy Cows

Fresh Milk	\$
Butter	\$
Cream	\$
Yogurt	\$\$\$
Cheese	\$\$\$\$
Culled Cows	\$



# Pasture-Based Mixed Farm

Free  
Input:  
Sunlight



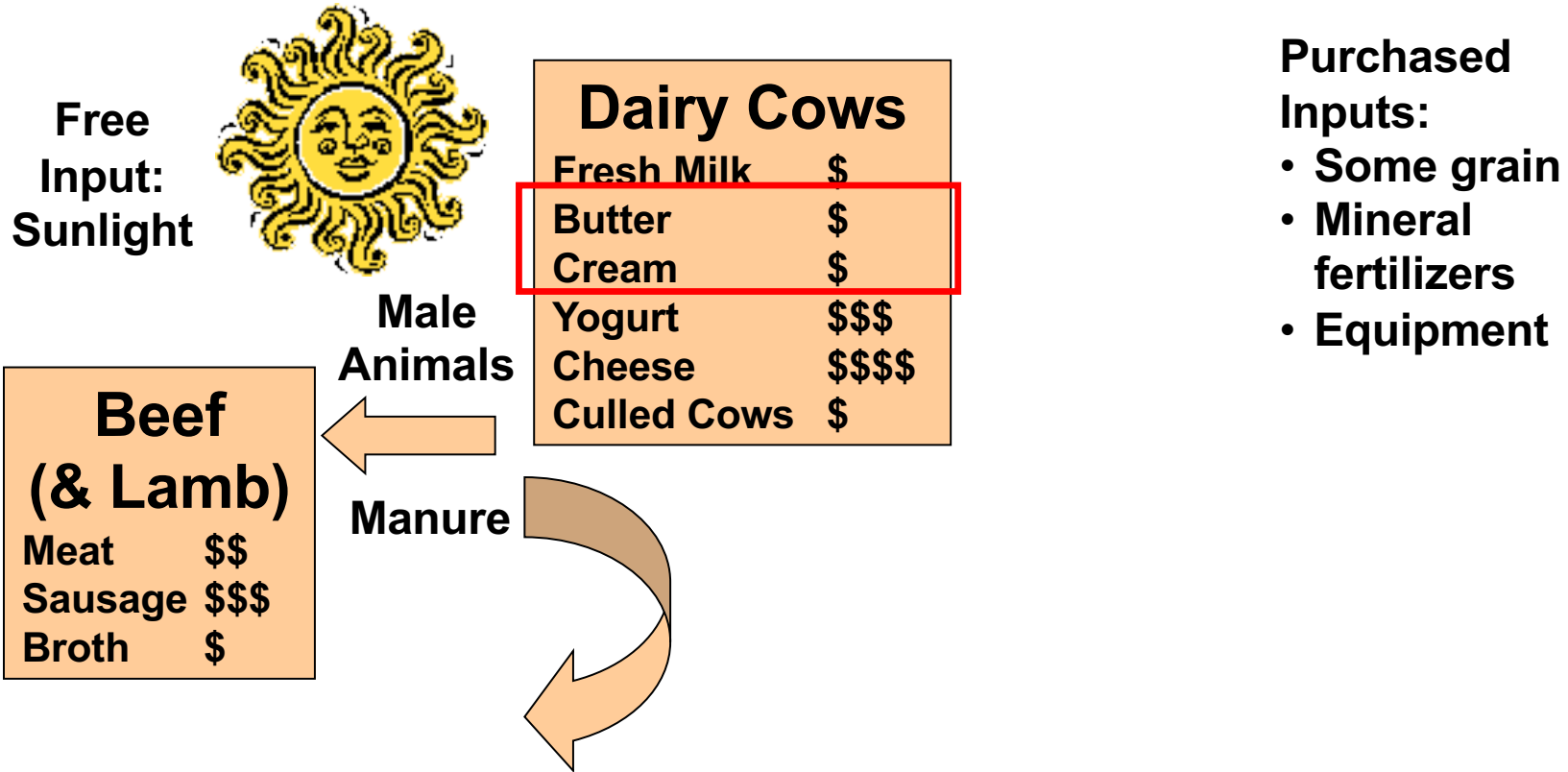
## Dairy Cows

Fresh Milk	\$
Butter	\$
Cream	\$
Yogurt	\$\$\$
Cheese	\$\$\$\$
Culled Cows	\$

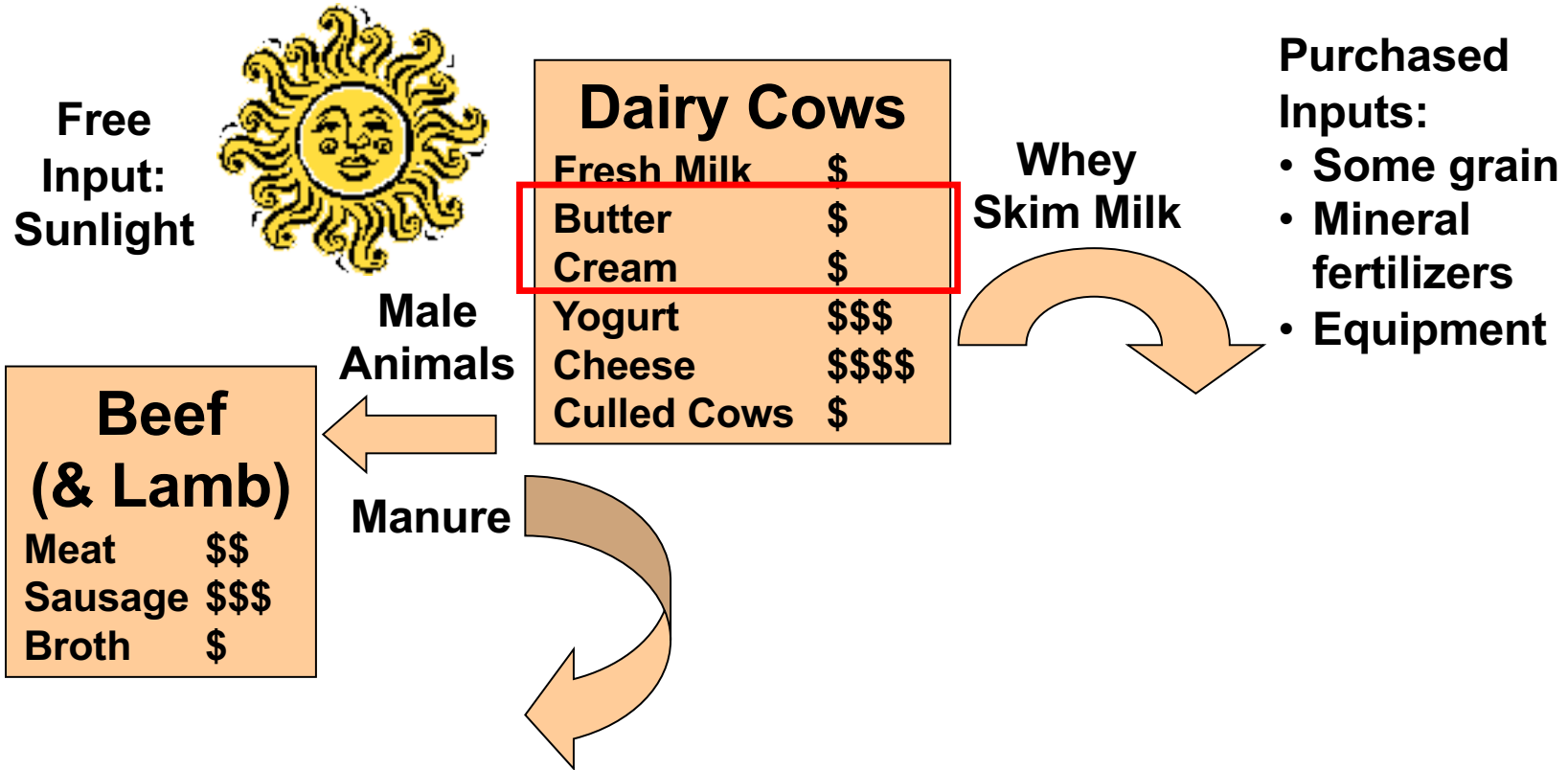
Purchased  
Inputs:

- Some grain
- Mineral fertilizers
- Equipment

# Pasture-Based Mixed Farm



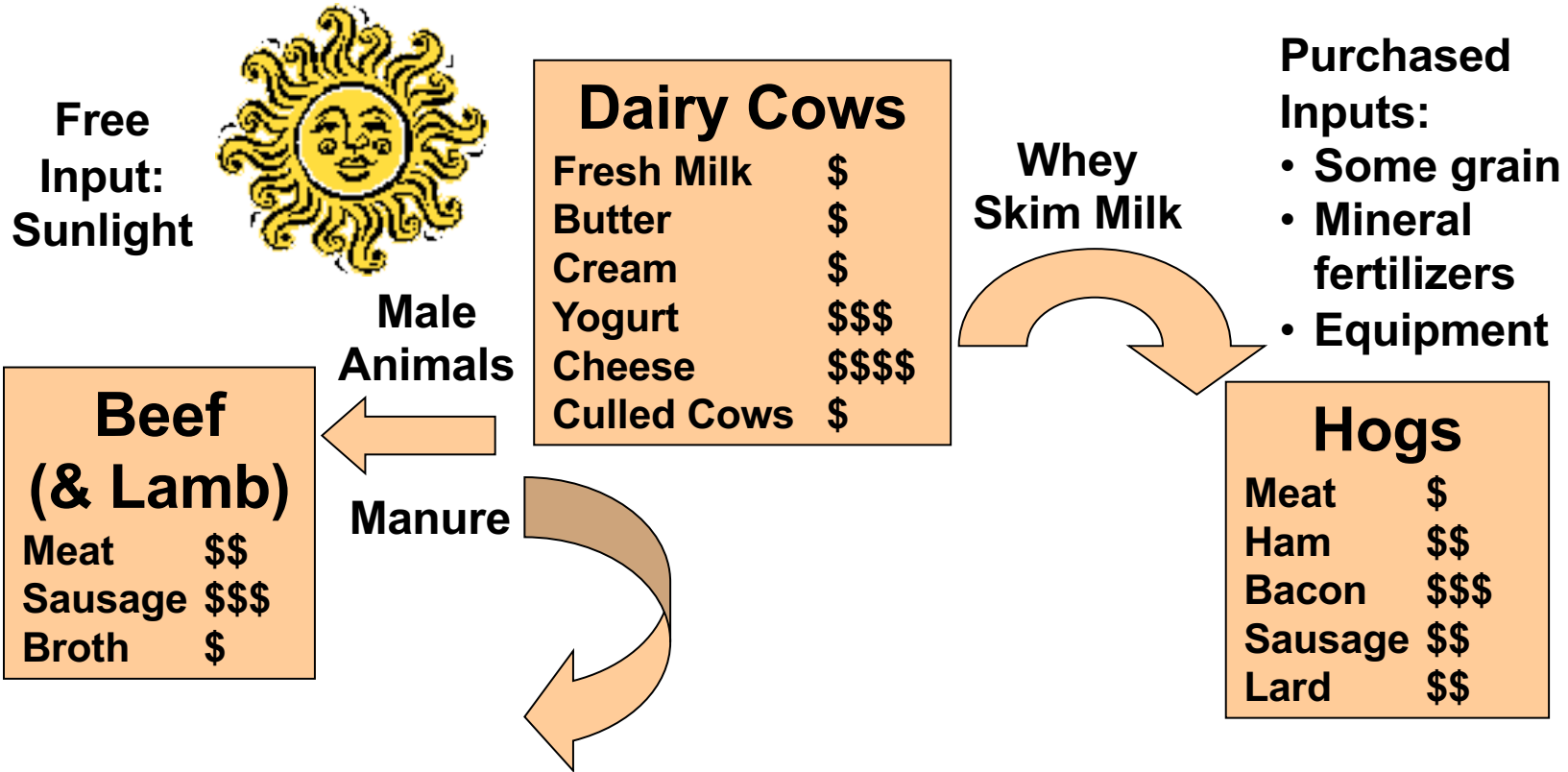
# Pasture-Based Mixed Farm



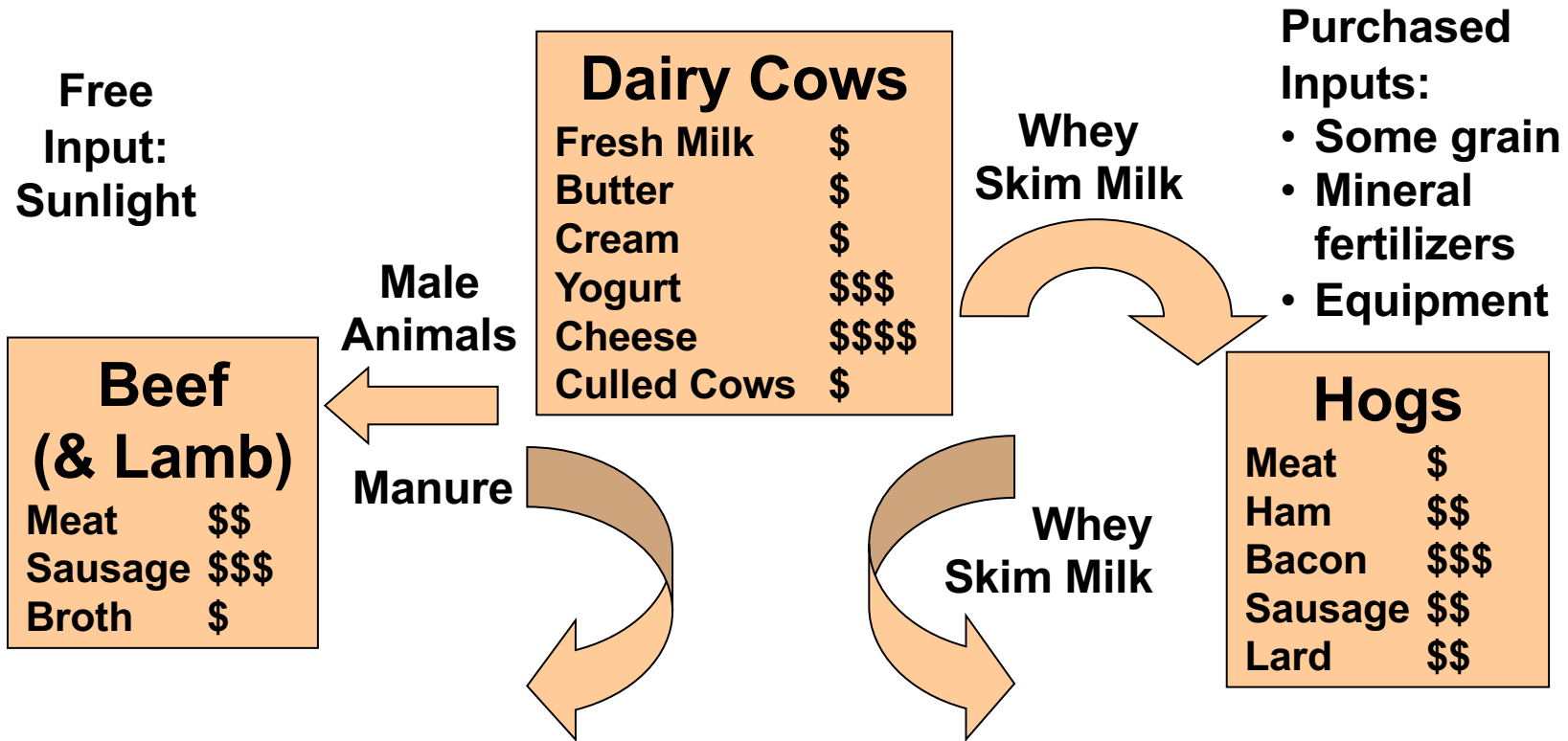
Why is dairy “waste”.



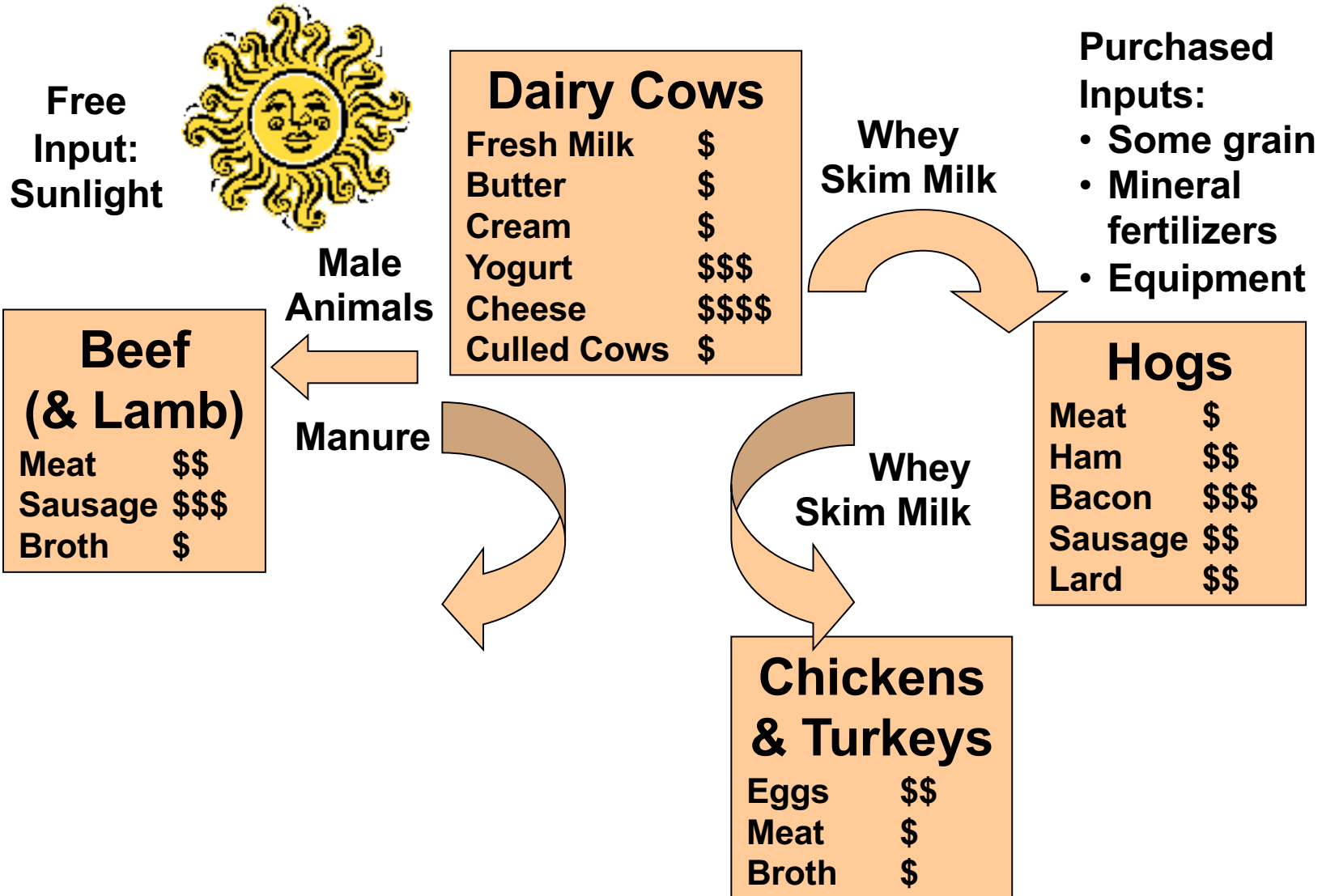
# Pasture-Based Mixed Farm



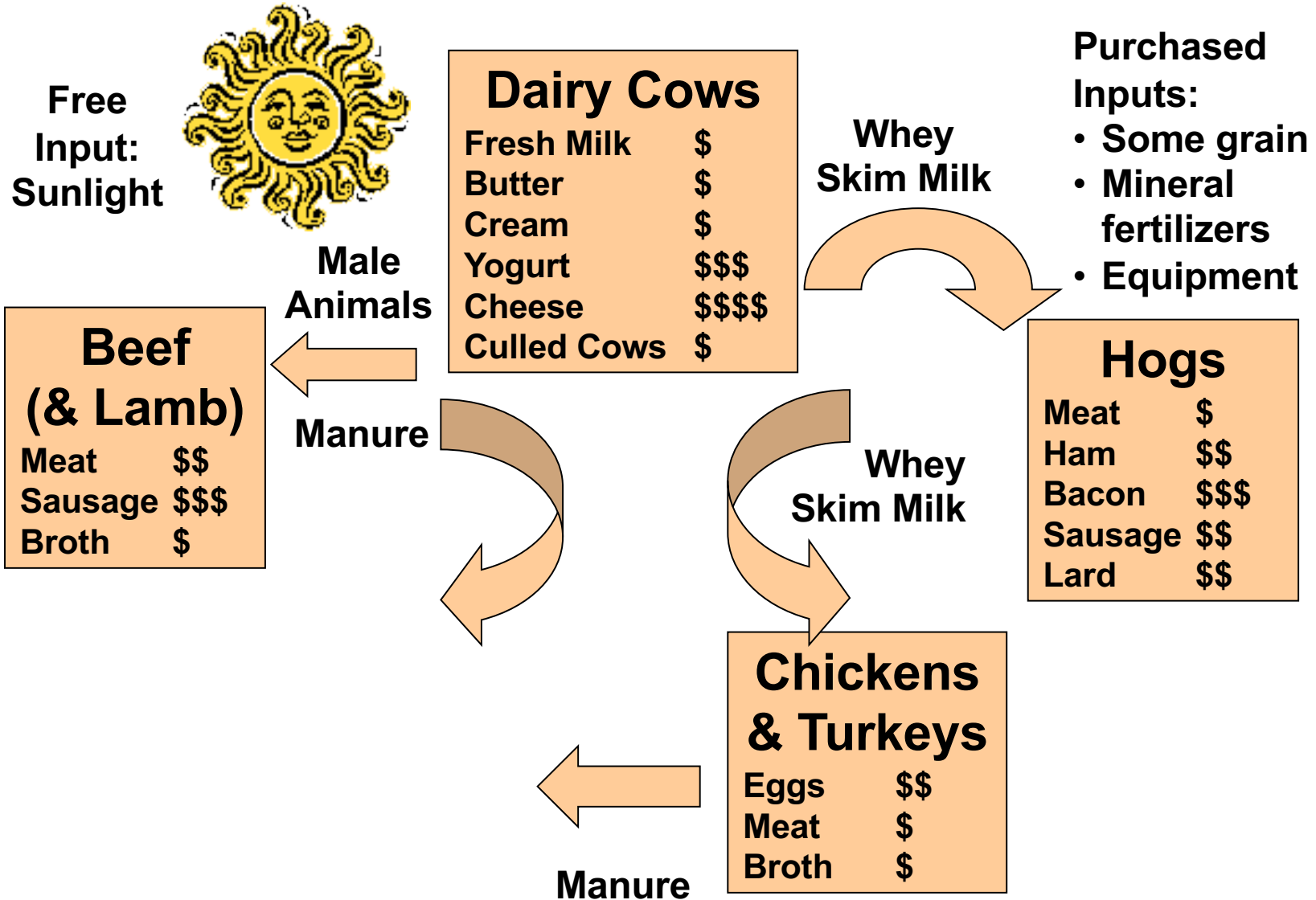
# Pasture-Based Mixed Farm



# Pasture-Based Mixed Farm

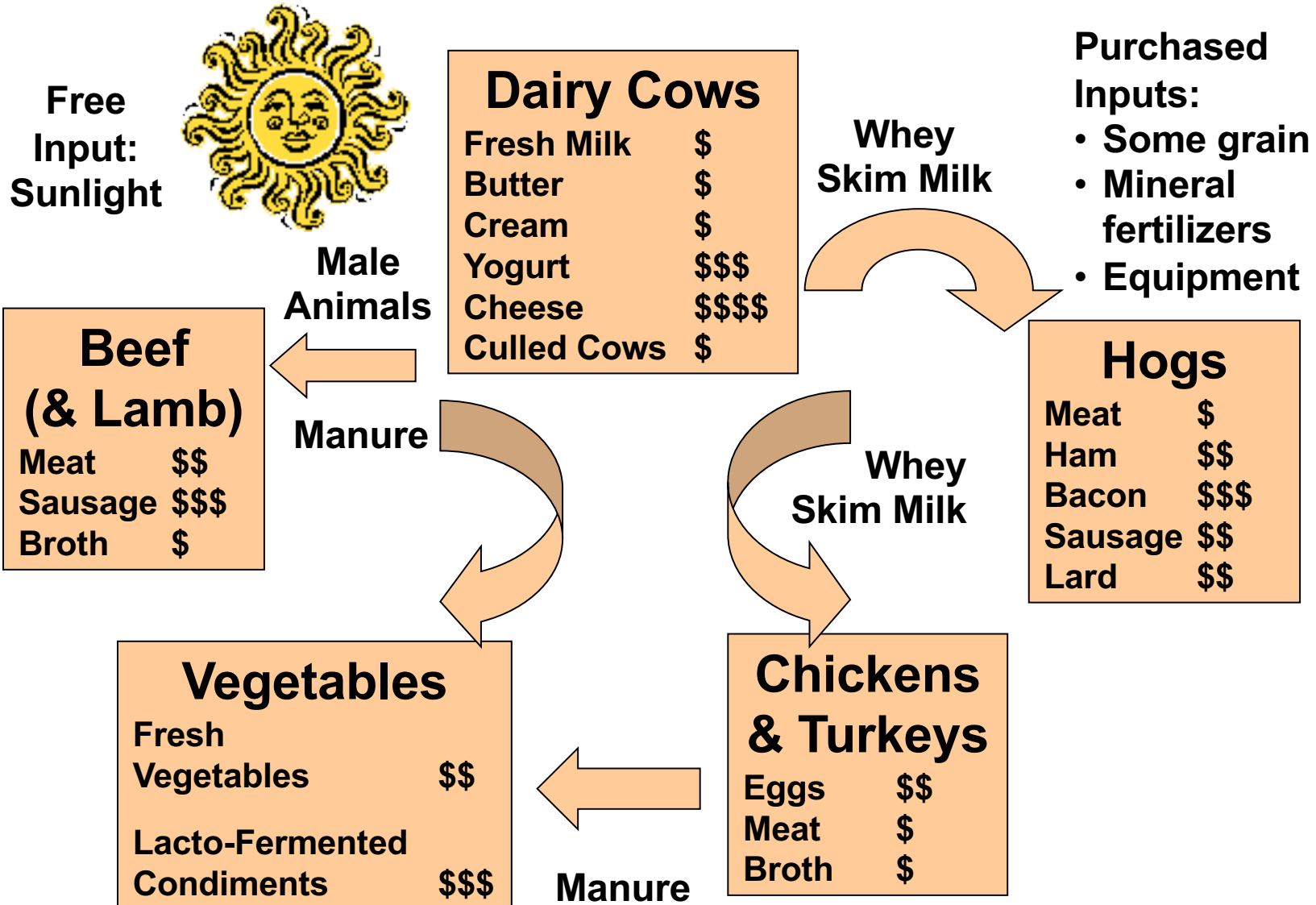


# Pasture-Based Mixed Farm

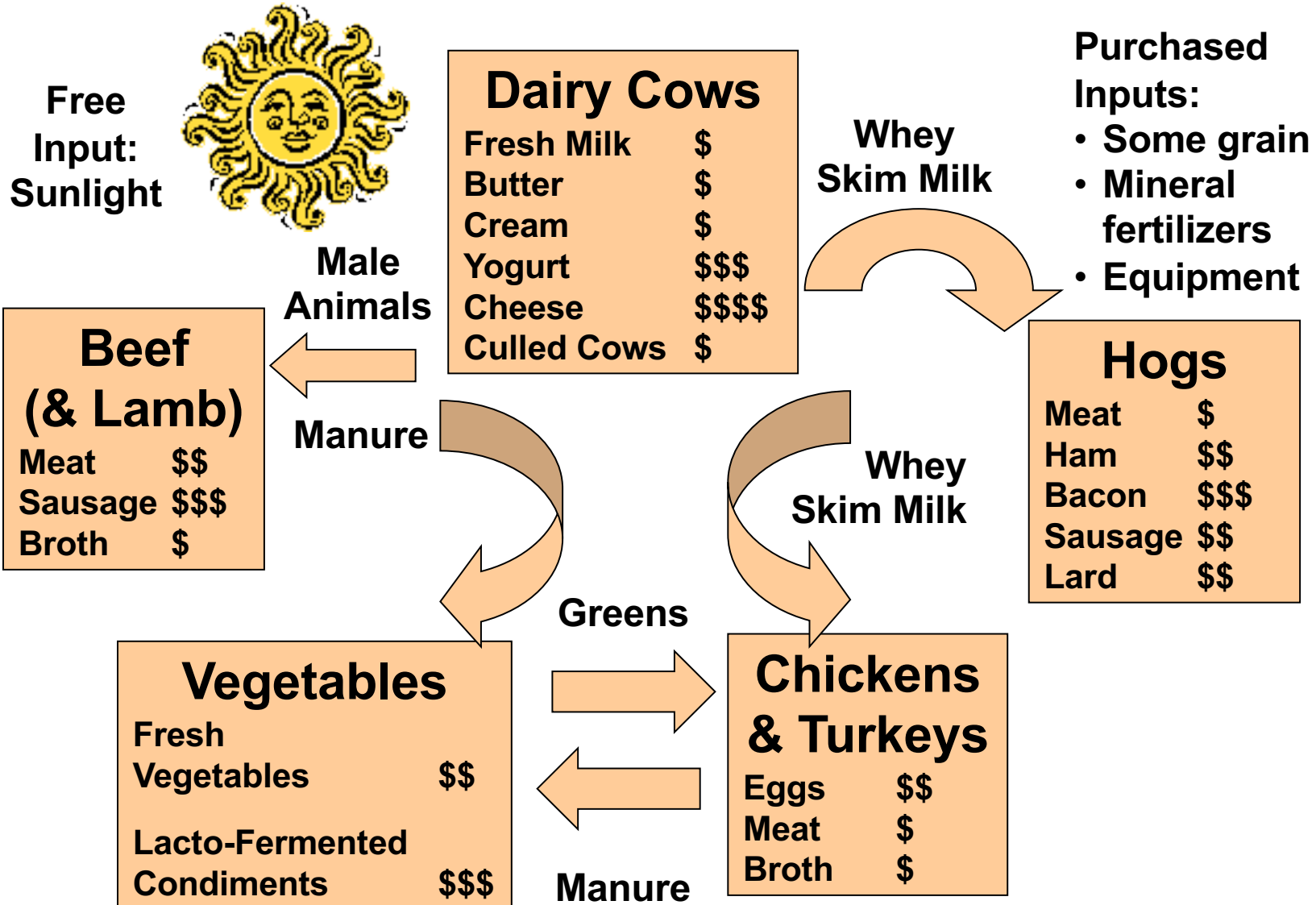




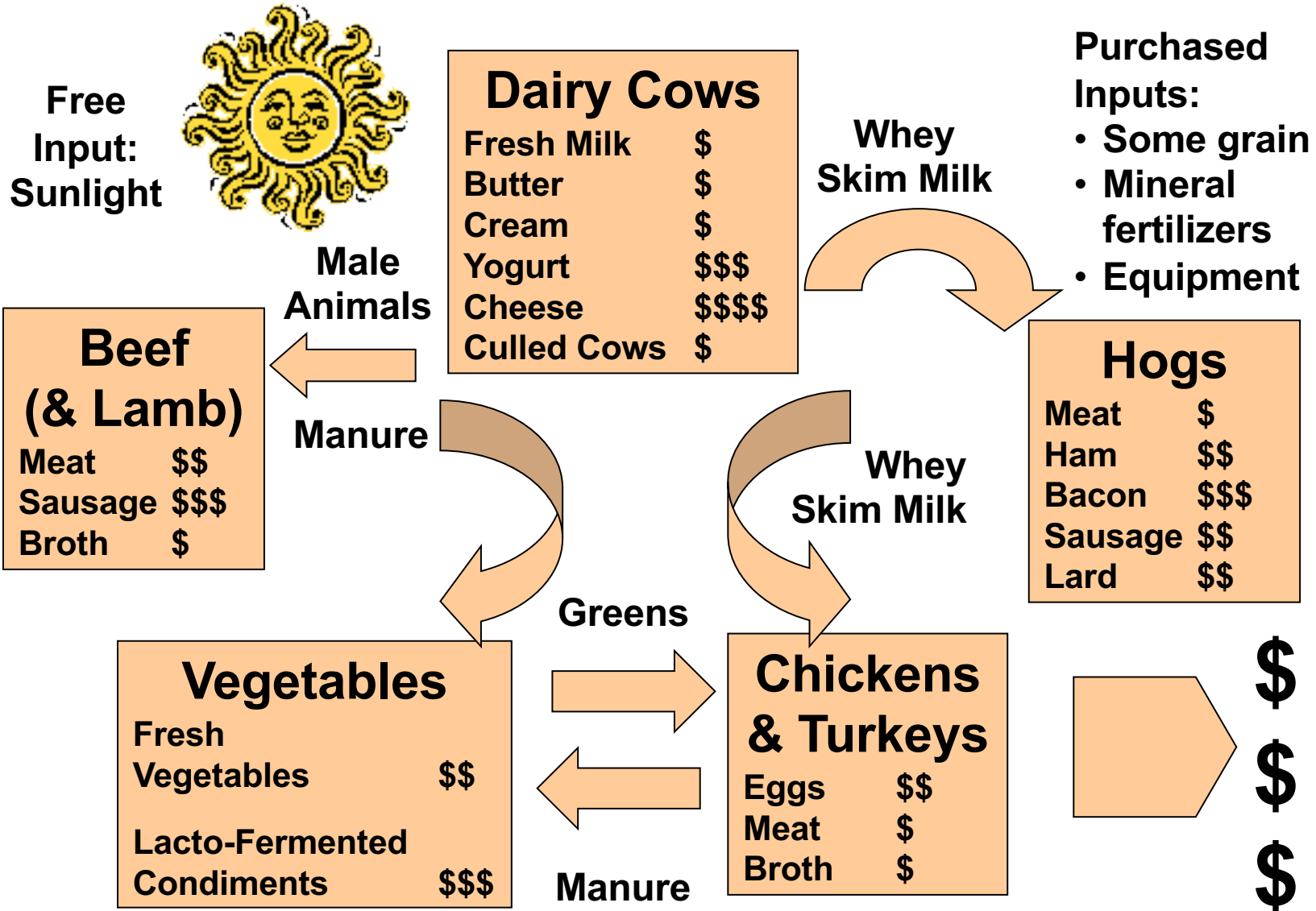
# Pasture-Based Mixed Farm



# Pasture-Based Mixed Farm



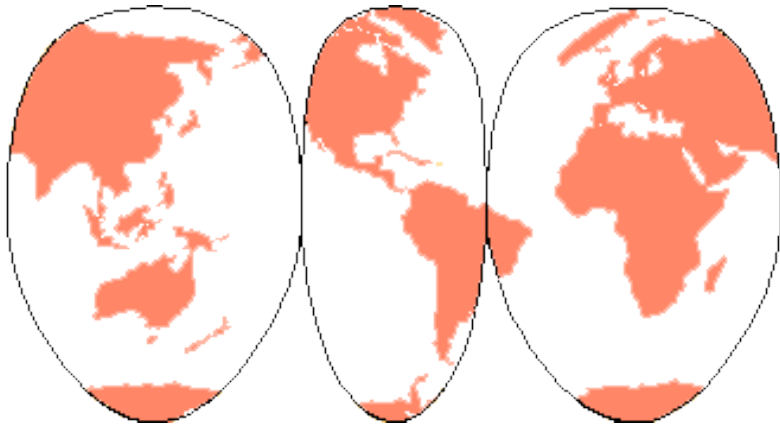
# Pasture-Based Mixed Farm



# Resources

***The Weston A. Price Foundation***

**[www.westonaprice.org](http://www.westonaprice.org)**



Quarterly Magazine

Informational Brochures

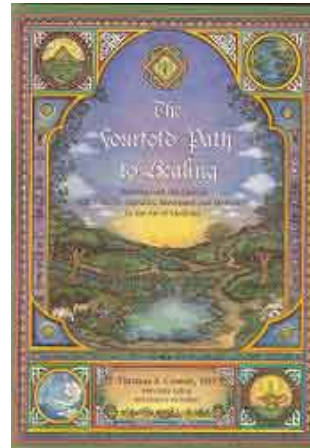
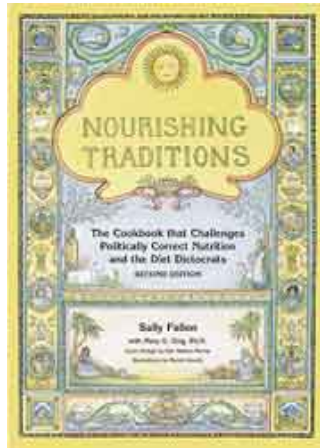
Yearly Shopping Guide

Annual Conference

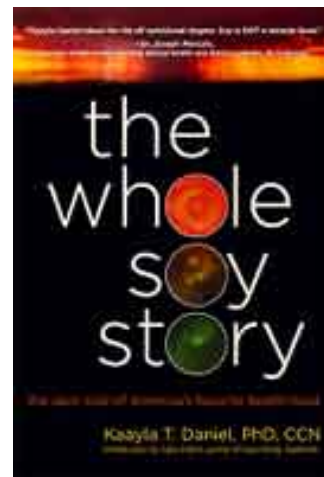
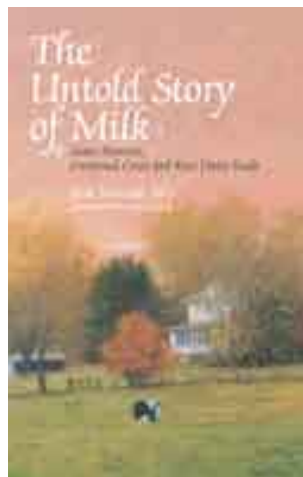
Local Chapters

# Resources

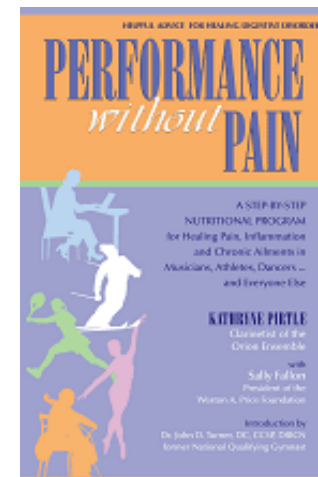
[www.NewTrendsPublishing.com](http://www.NewTrendsPublishing.com)



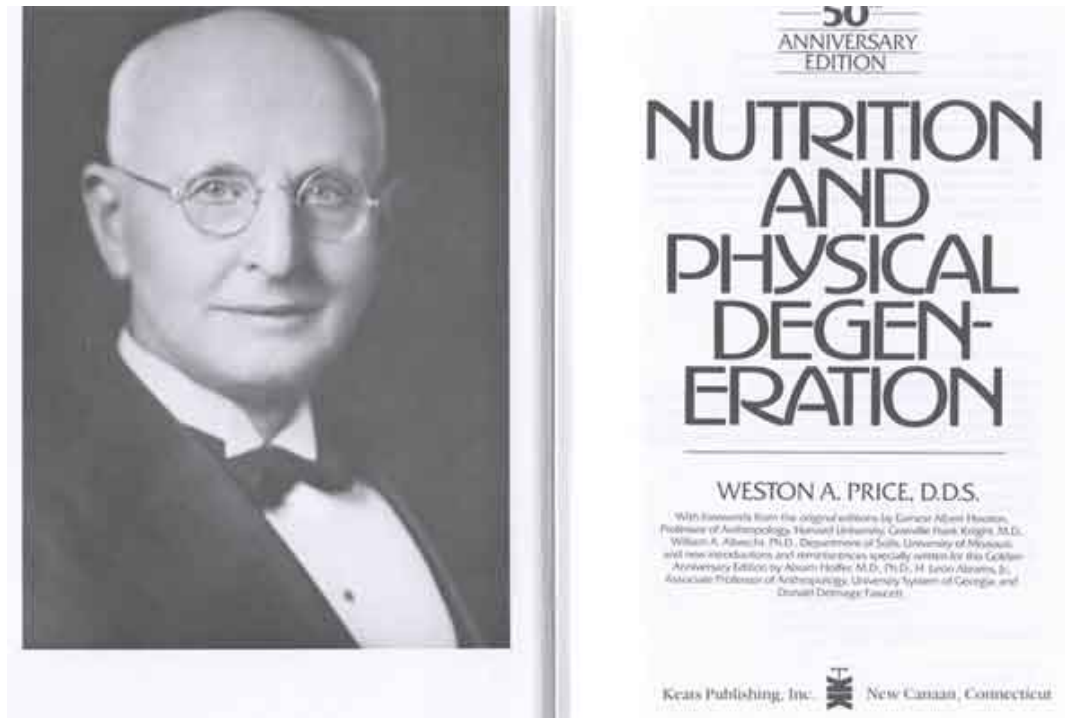
**NewTrends  
Publishing  
(877) 707-1776**  
Important  
books on diet  
and health



**The  
Cholesterol Myths**  
REVEALING THE FACTS  
THAT ESTABLISHED LDL AND CHOLESTEROL  
CAUSE HEART DISEASE



# Resources



**The Price-Pottenger Nutrition Foundation**  
**[www.price-pottenger.org](http://www.price-pottenger.org)**  
**(619) 462-7600**

**We only make cheese  
from raw milk from  
grass fed cows.**

**Join our**

Philippines Artisan Cheeses from the  
Philippine  
Cheesemaker's  
Guild

19 2:57PM

# Aloha Creamery

## Building

- Stainless Steel Equipment
  - 30 gallon inner
  - Steamer
  - Specialty Gas Stoves
  - Pails
  - Tables
  - Sink
- Cheese Cave
  - Racks

Crème Separator

Curd Cutters

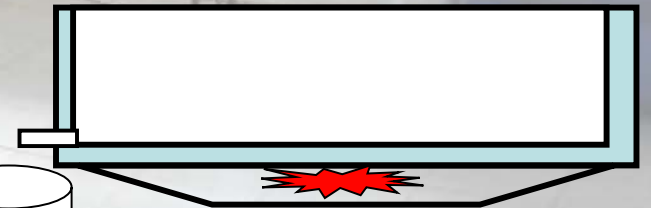
Presses

Molds

Cheese Cloth

Bleach/cleaners

Property





# Equipment





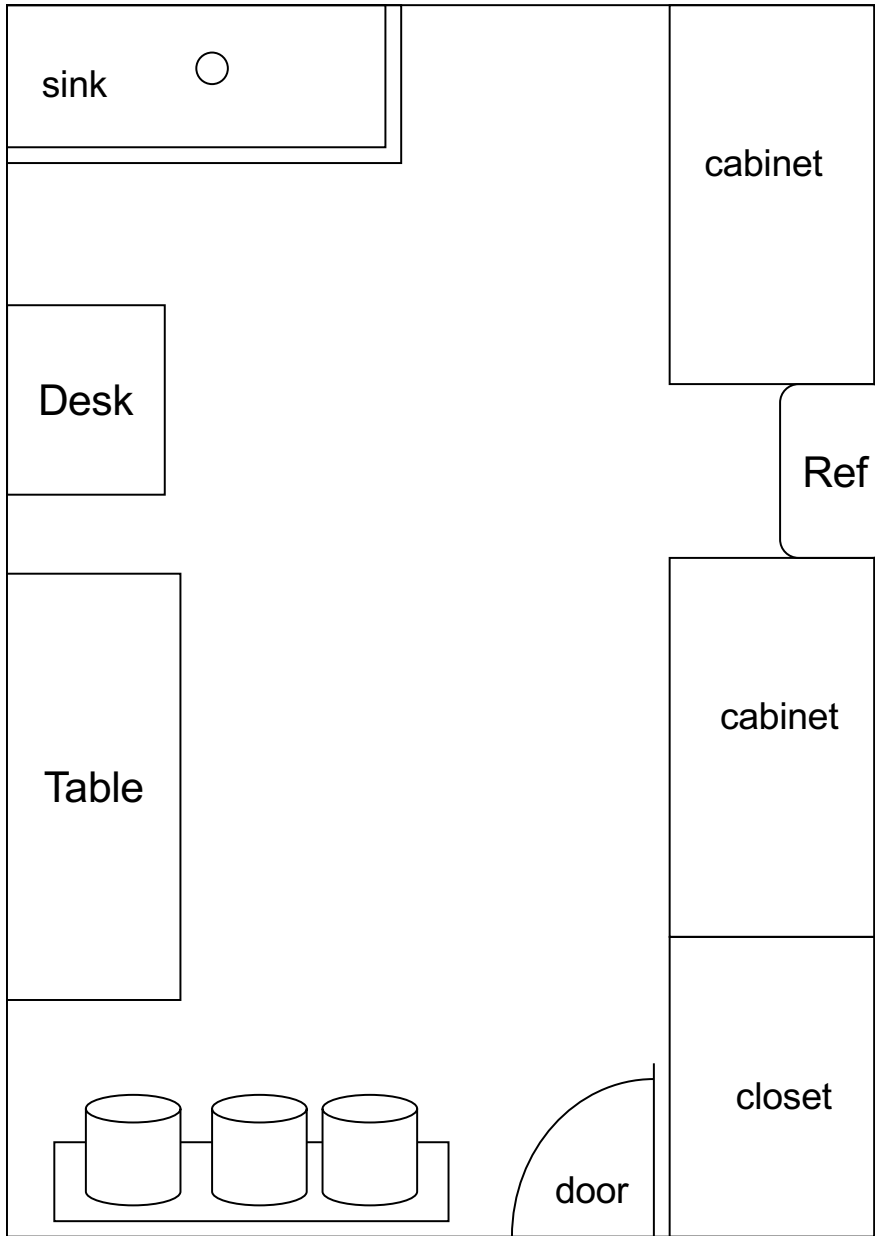




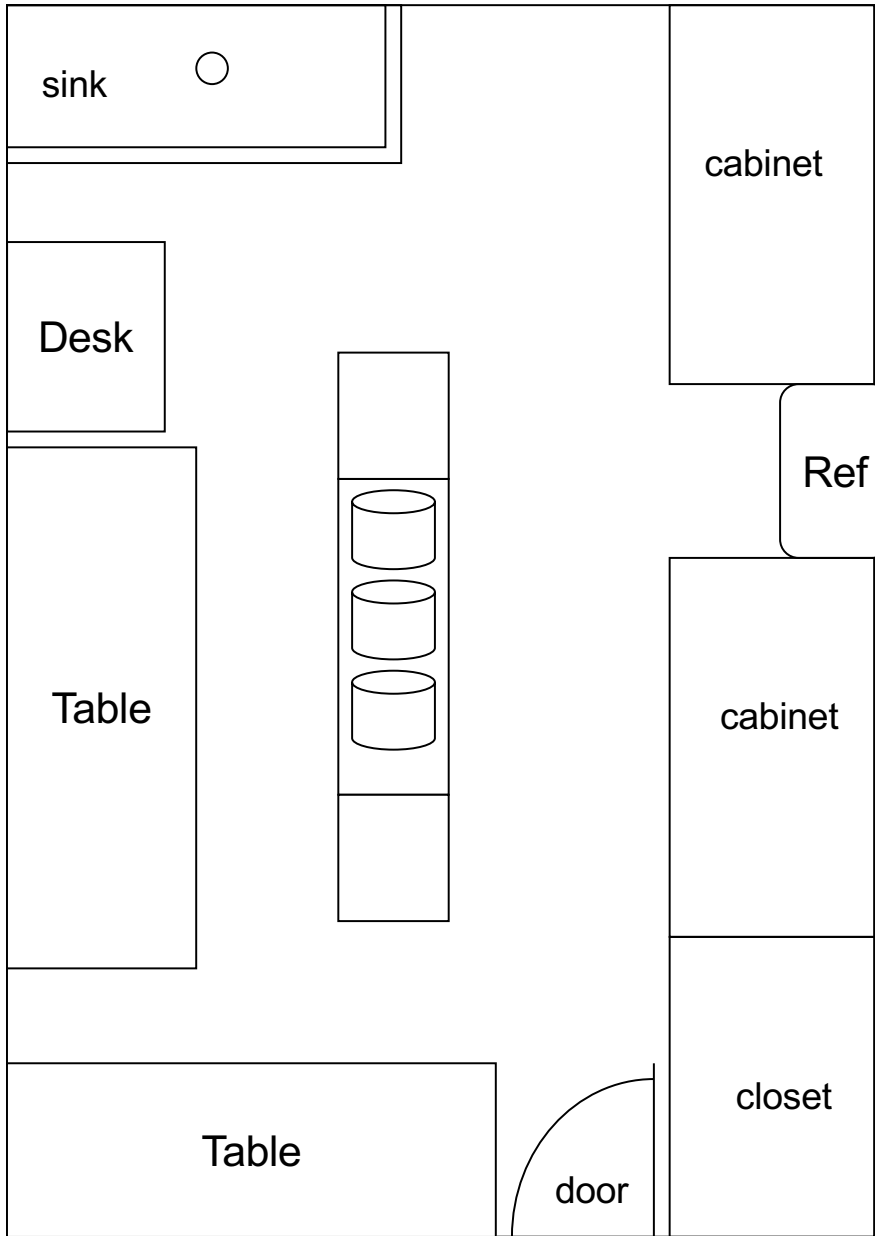
Small scale Cheese Plant, including cooking kettle, 2 Groen Kettles with lids, 2 head Cheese Press, cooling racks, small drain table, plastic cheese molds, knives, & other miscellaneous items







**Aloha  
Creamery**



**Aloha  
Creamery**





**Palawan's  
1st  
Cheese**

**Aloha Creamery**

Cheddar  
Gouda  
Mozzarella  
Feta Mo' Bedda'

DOUBLE CREAM  
COLBY JACK 2.00/L 5.



**Thank You**



Cheddar



Age/store at 10° F (-12° C)

Cheddar



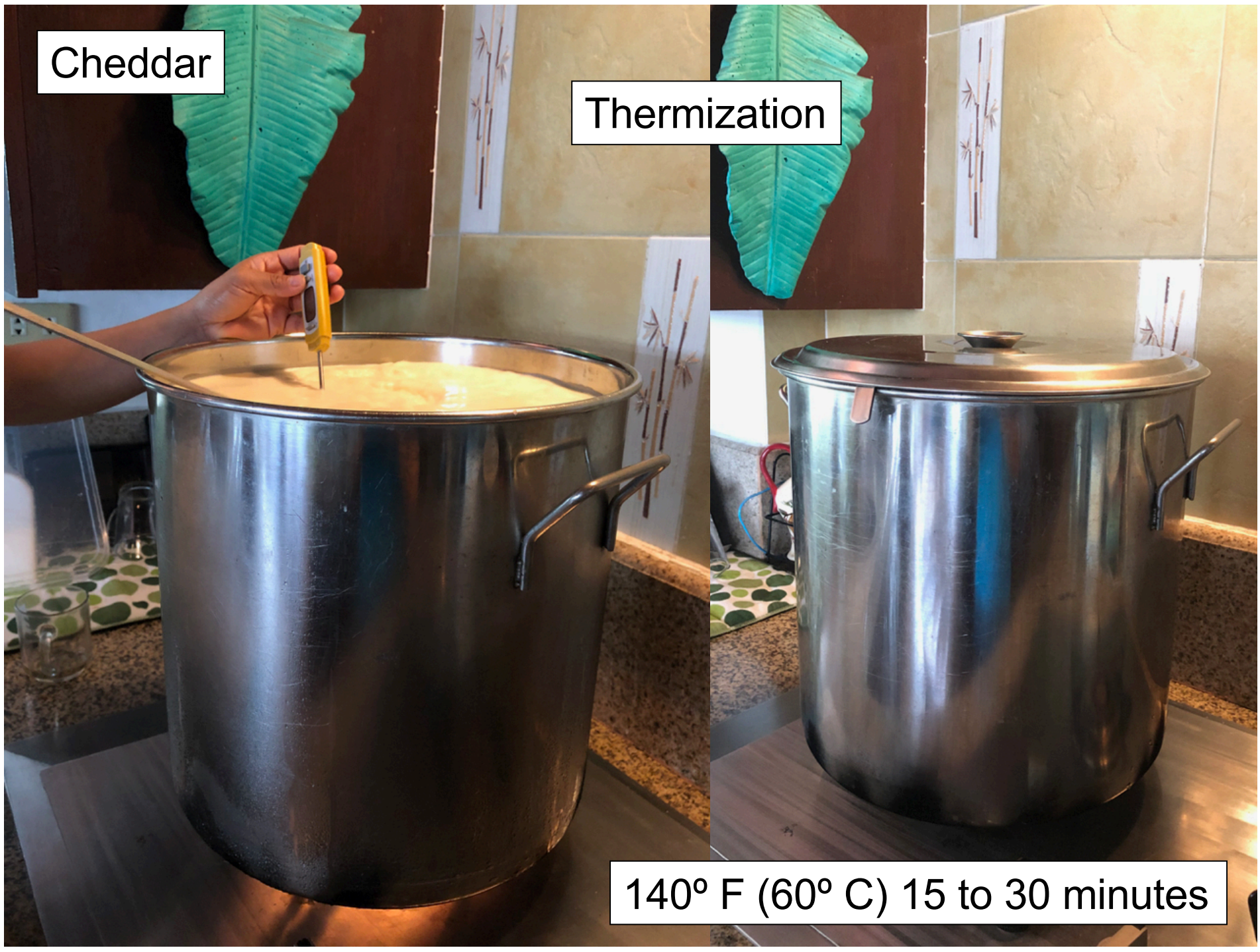
Thermization



Cheddar

Thermization

140° F (60° C) 15 to 30 minutes



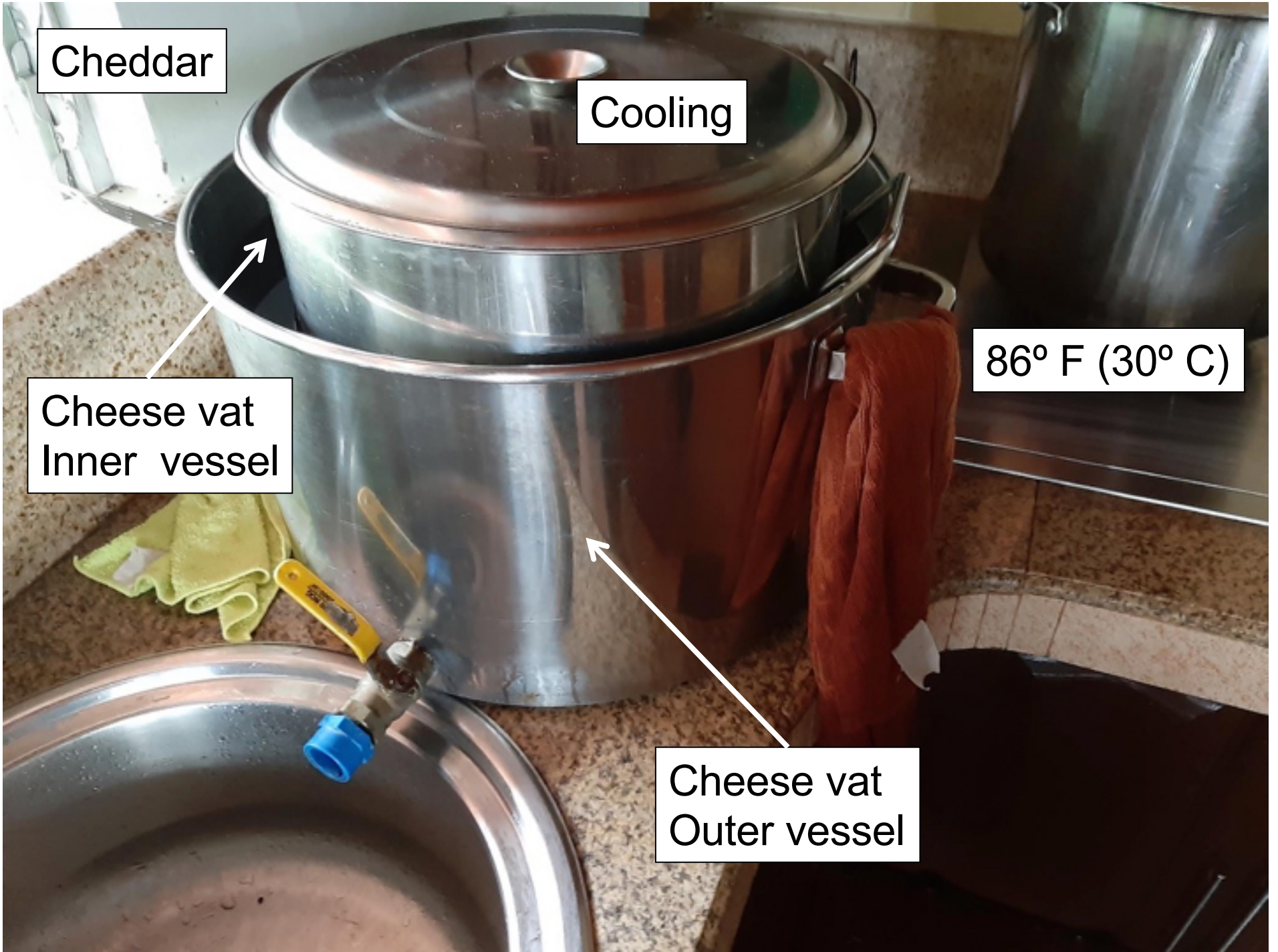
Cheddar

Cooling

86° F (30° C)

Cheese vat  
Inner vessel

Cheese vat  
Outer vessel



Cheddar

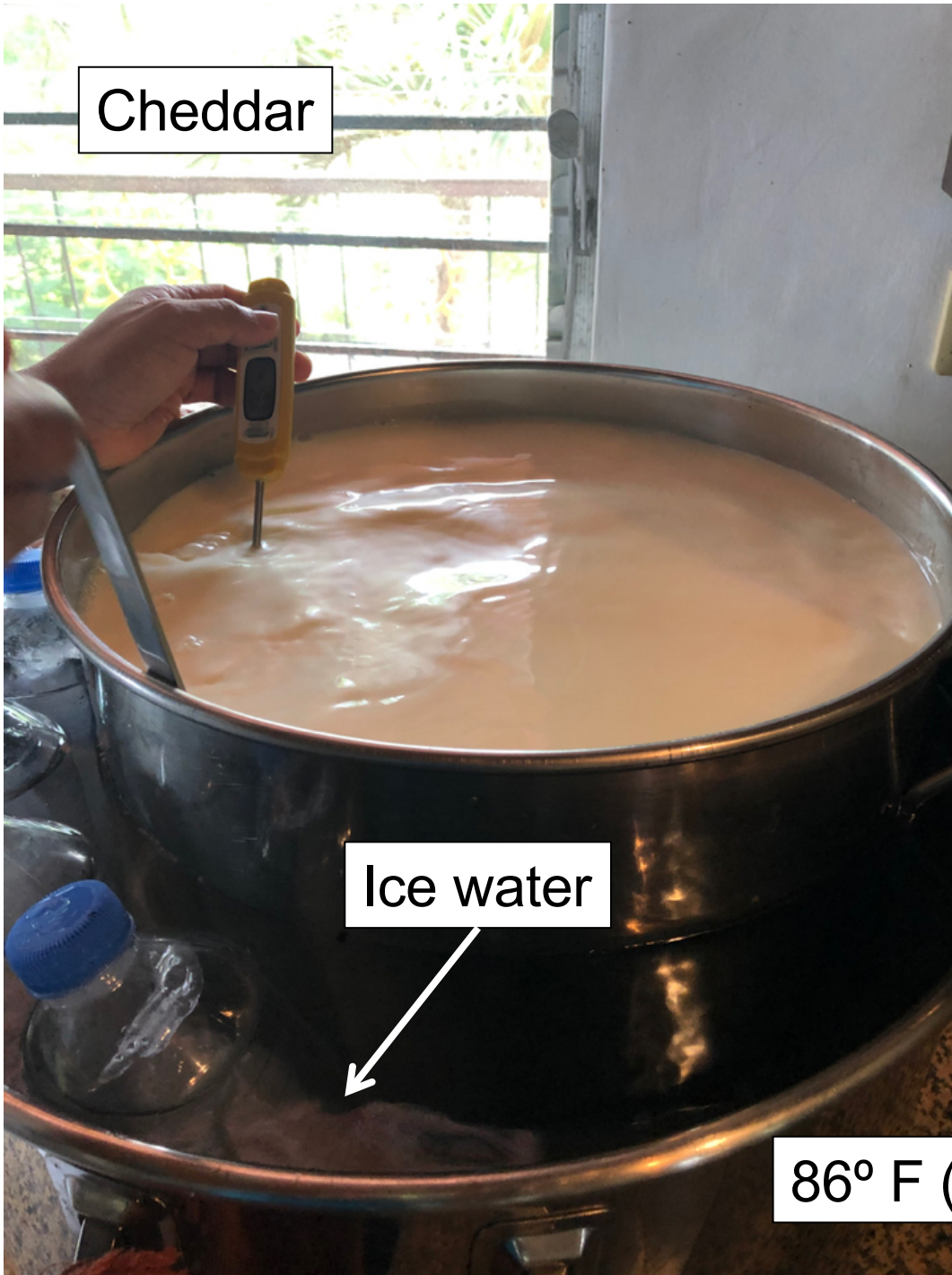
Prepare for Culture

Cool as quick as possible  
without having to reheat!

(This batch took 10 min.)

Ice water

86° F (30° C)



Cheddar

Ice water

86° F (30° C)

OPEN: 7-8-19 - 1 batch

CHOOZIT®  
Cheese Cultures

CHOOZIT RA 21 LYO 125 DCU

04 Apr 2020  
à utiliser de préférence avant le - Best before - Mindestens haltbar bis - Utilizar preferentemente antes del - Termin przydatności do użycia - Исползовать до: - Consumir preferencialmente antes de - 保质期 Використати до

Prod 05 Oct 2018 Net weight : 20.4 g

Country of origin : FRANCE

FOR USE IN FOOD

LOT 4473 337 076

50378 5 700590 409584

Storage at ≤ + 4°C

Conserver au froid  
Keep refrigerated  
Kühl lagern

Prepare for Culture Inoculation

F Fermenter les concentrés lyophilisés pour ensèment direct du lait. Conditions sous atmosphère protectrice. Conditions utilisation : voir documentation technique.

GB Freeze-dried concentrated lactic cultures for direct vat inoculation into milk. Packed in protected atmosphere. Consult technical documentation for conditions of use.



Cheddar

Drill hole for  $\frac{3}{4}$ " nipple

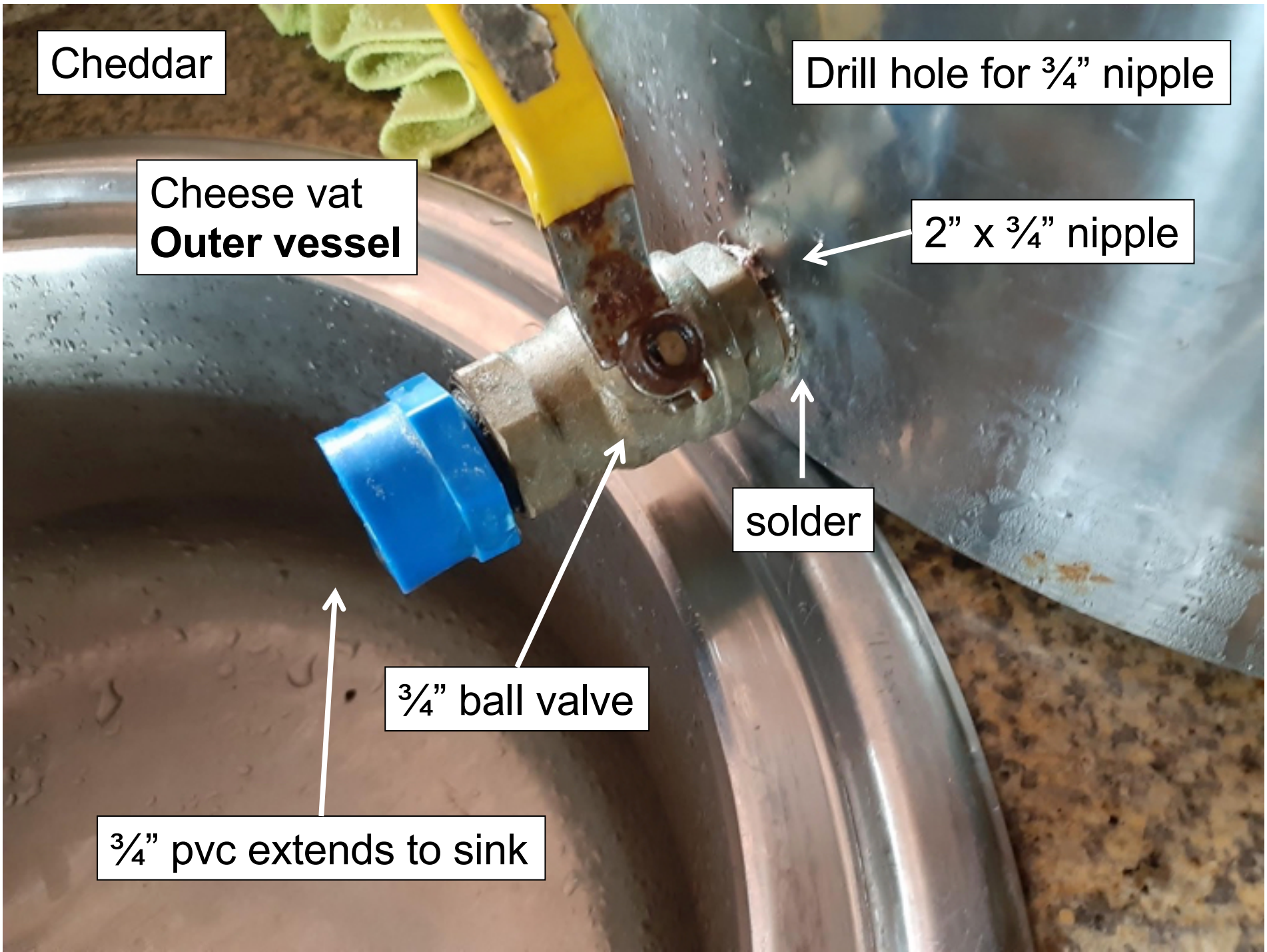
Cheese vat  
**Outer vessel**

2" x  $\frac{3}{4}$ " nipple

solder

$\frac{3}{4}$ " ball valve

$\frac{3}{4}$ " pvc extends to sink



Cheddar

Mixing Culture



“top stirring”



86° F (30° C)



Cheddar

Mixing Culture

“top stirring”

86° F (30° C)



Cheddar

**Ripening**

Cover and wait 45 min.

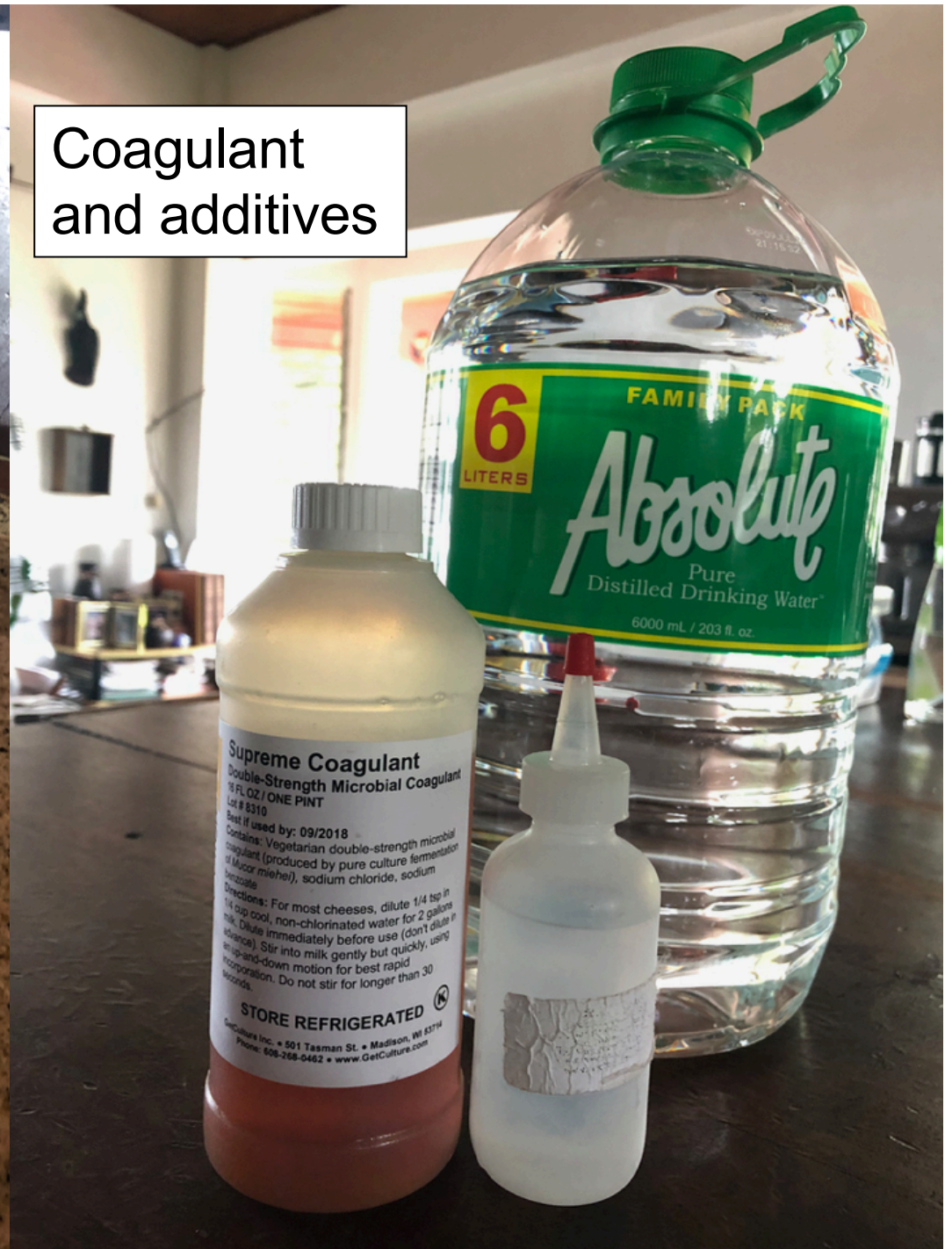
Maintain 86° F (30° C)

Cheddar



Liquid rennet  
Calcium chloride

Coagulant  
and additives



Cheddar



Dilute in  
distilled  
water

Maintain 86° F (30° C)

Cheddar

Add diluted coagulant

Maintain 86° F (30° C)



Cheddar



Add diluted coagulant  
Top stir

Maintain 86° F (30° C)



Cheddar

Gently deep stir

Maintain 86° F (30° C)





Cheddar

**Setting**

Cover and wait 45 min.

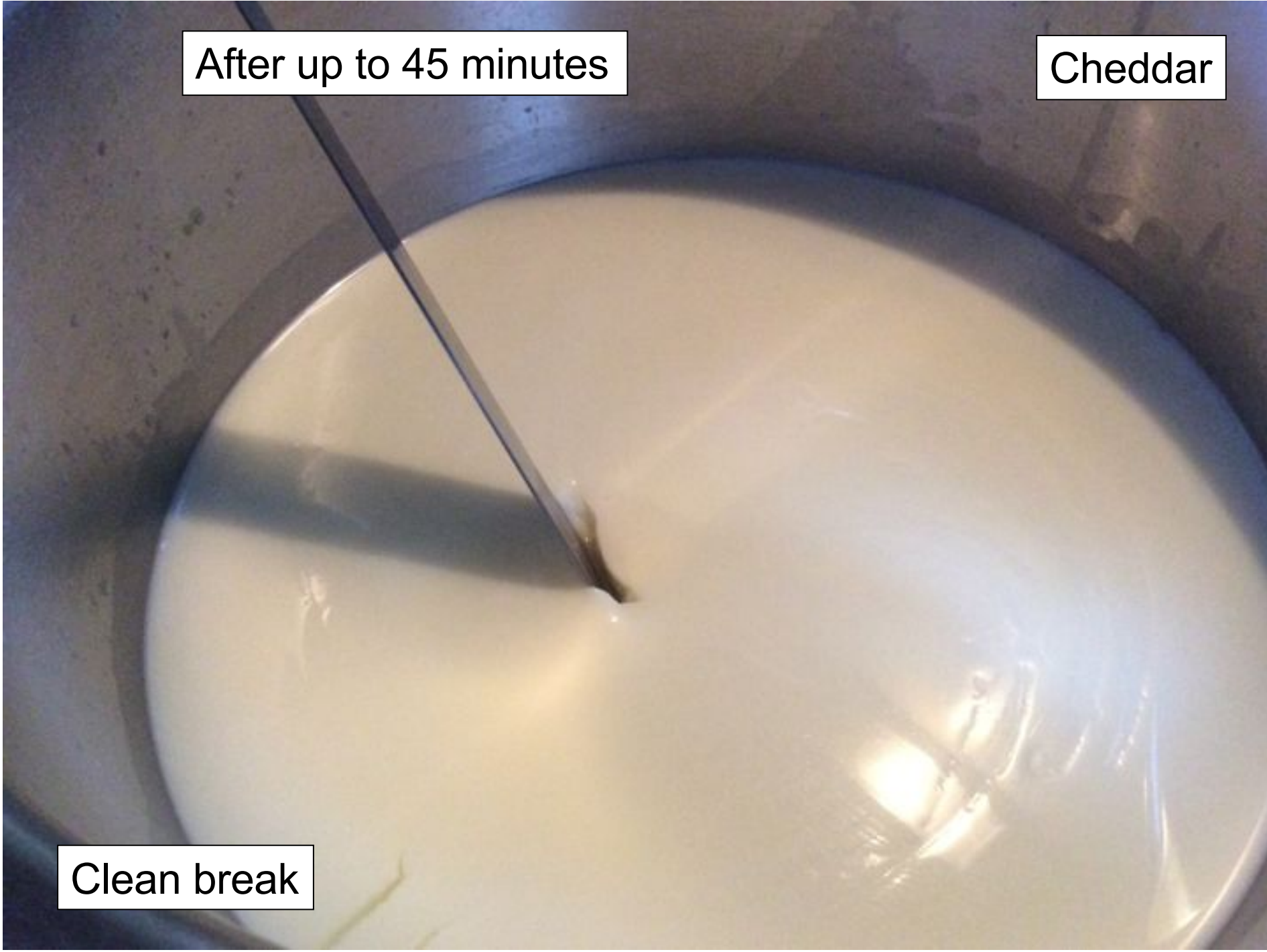
(until clean break)

Maintain 86° F (30° C)

After up to 45 minutes

Cheddar

Clean break



Cheddar

Cutting the curd

Maintain 86° F (30° C)





Cheddar

Cutting the curd

Let sit 5 min. to firm curd

# Cheddar

Warming the curd

increase to 100° F (32° C)  
No more than 2<sup>0</sup>/<sub>5</sub> min.



Cheddar

Warming the curd



increase to 100° F  
(32° C)

No more than 2°/5  
min.

about 30 min.



Cheddar

**Setting**

Cover and wait 20 min.



# Cheddar

Remove/drain whey



Cheddar

Colander



Let drain in  
colander and  
set for 20 min.

Cheddar

For your omnivores!



Cheddar



Drain again and  
set for 15 min.

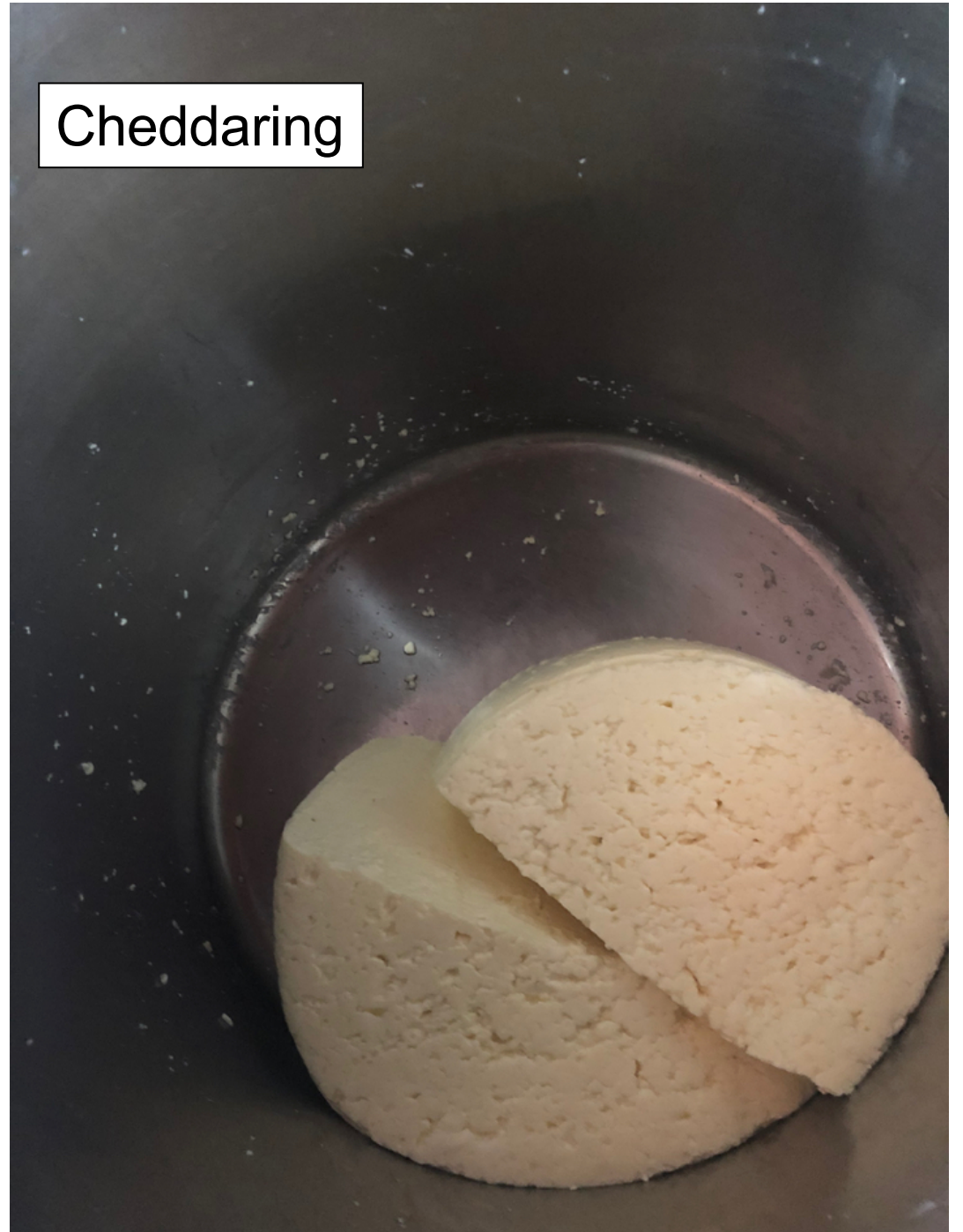
Cheddar



Cut the curd

Cheddar

Cheddaring



Cheddar

Cheddaring

Maintain 100° F (32° C)  
Turning every 15 min. for  
2 hours



Cheddar

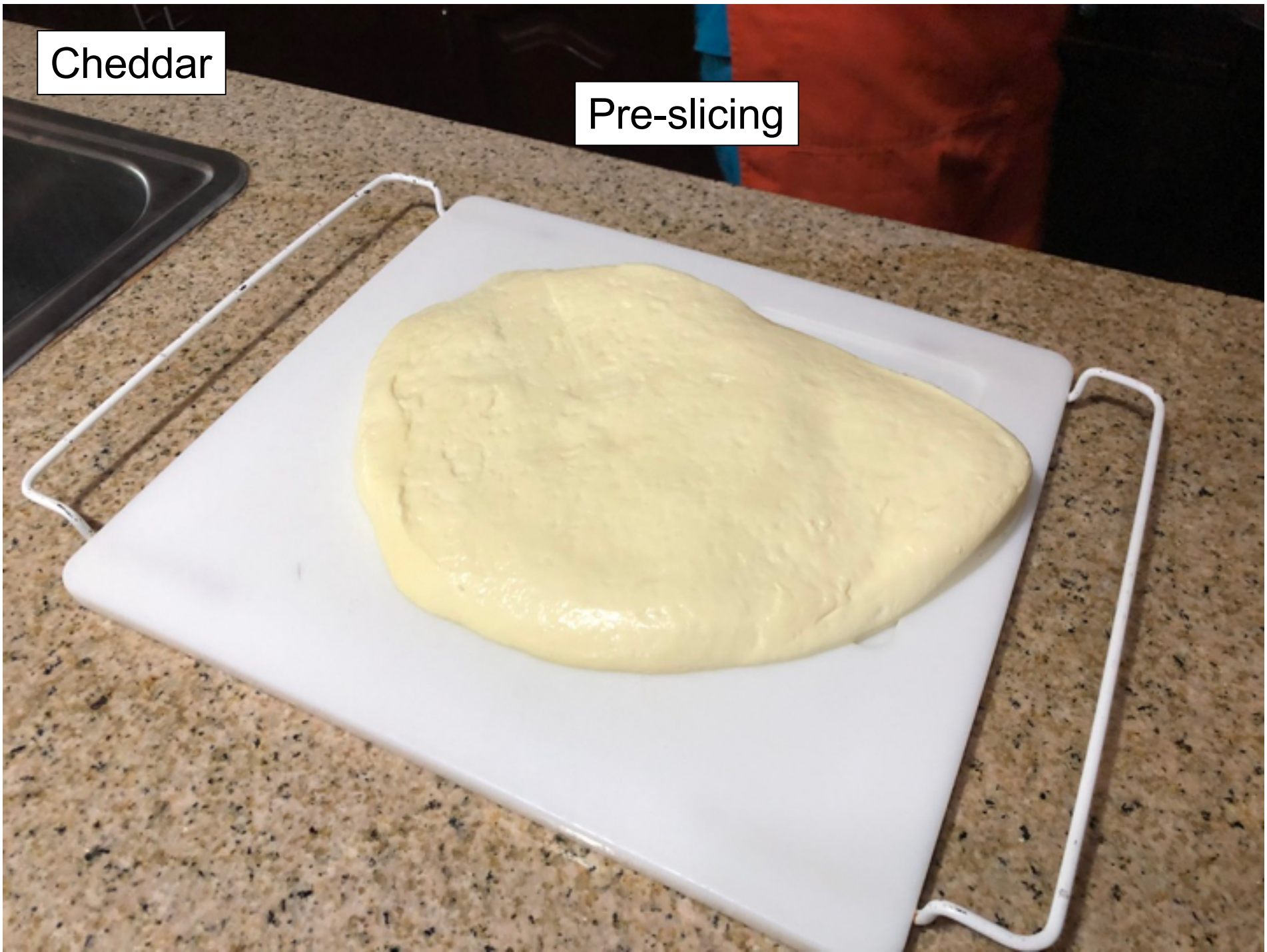
Cheddaring





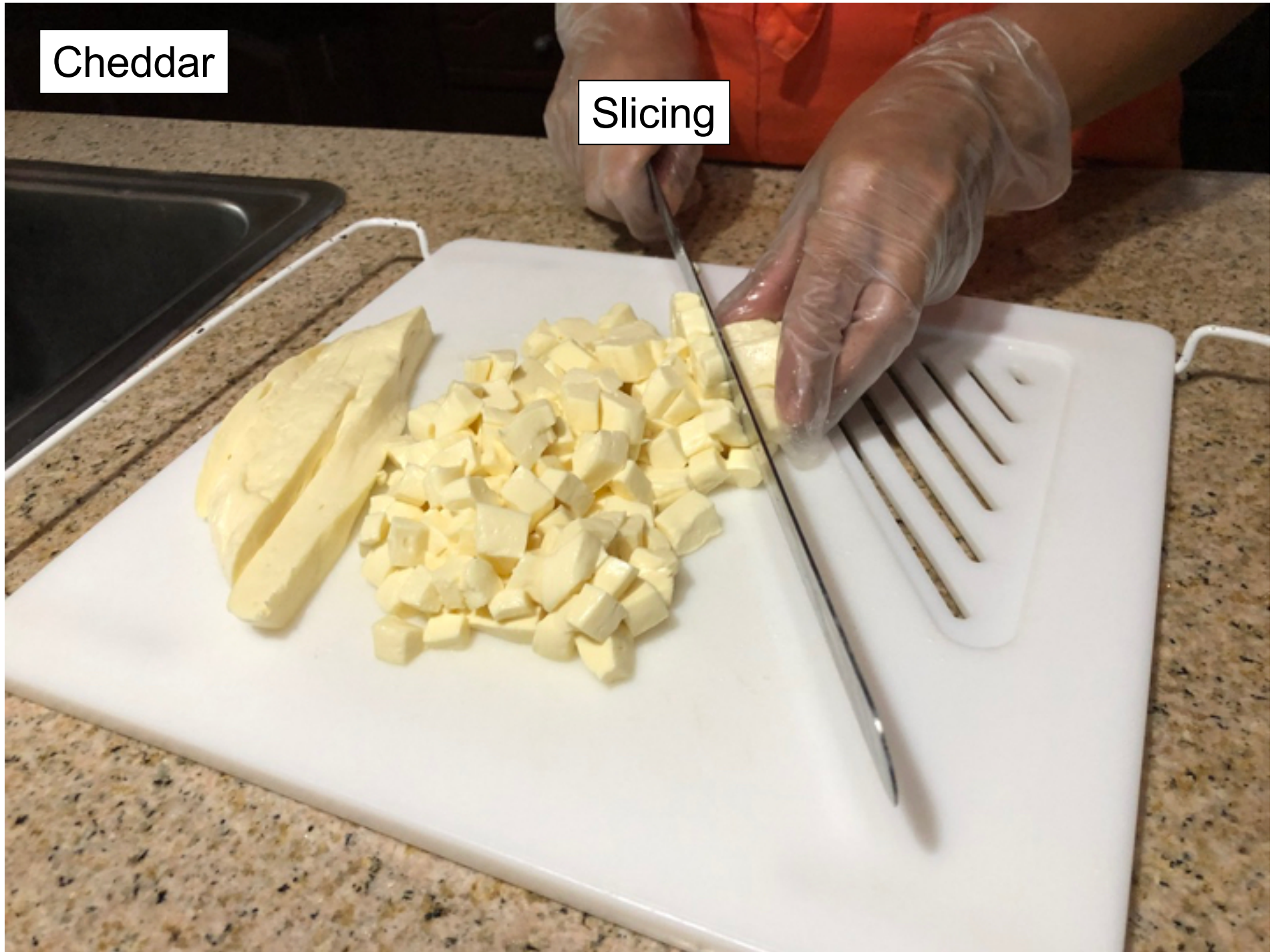
Cheddar

Pre-slicing



Cheddar

Slicing



Cheddar

Stir every 10 min.  
with fingers  
Total of 3 times to  
prevent matting

Maintain 100° F (32° C)

Pre-Pressing



Cheddar

Pre-Pressing

Add quality salt  
(PURE)

Maintain 100° F (32° C)



Cheddar

Pressing

Cheese cloth



Cheddar

Pressing



Cheddar

Pressing



Cheddar

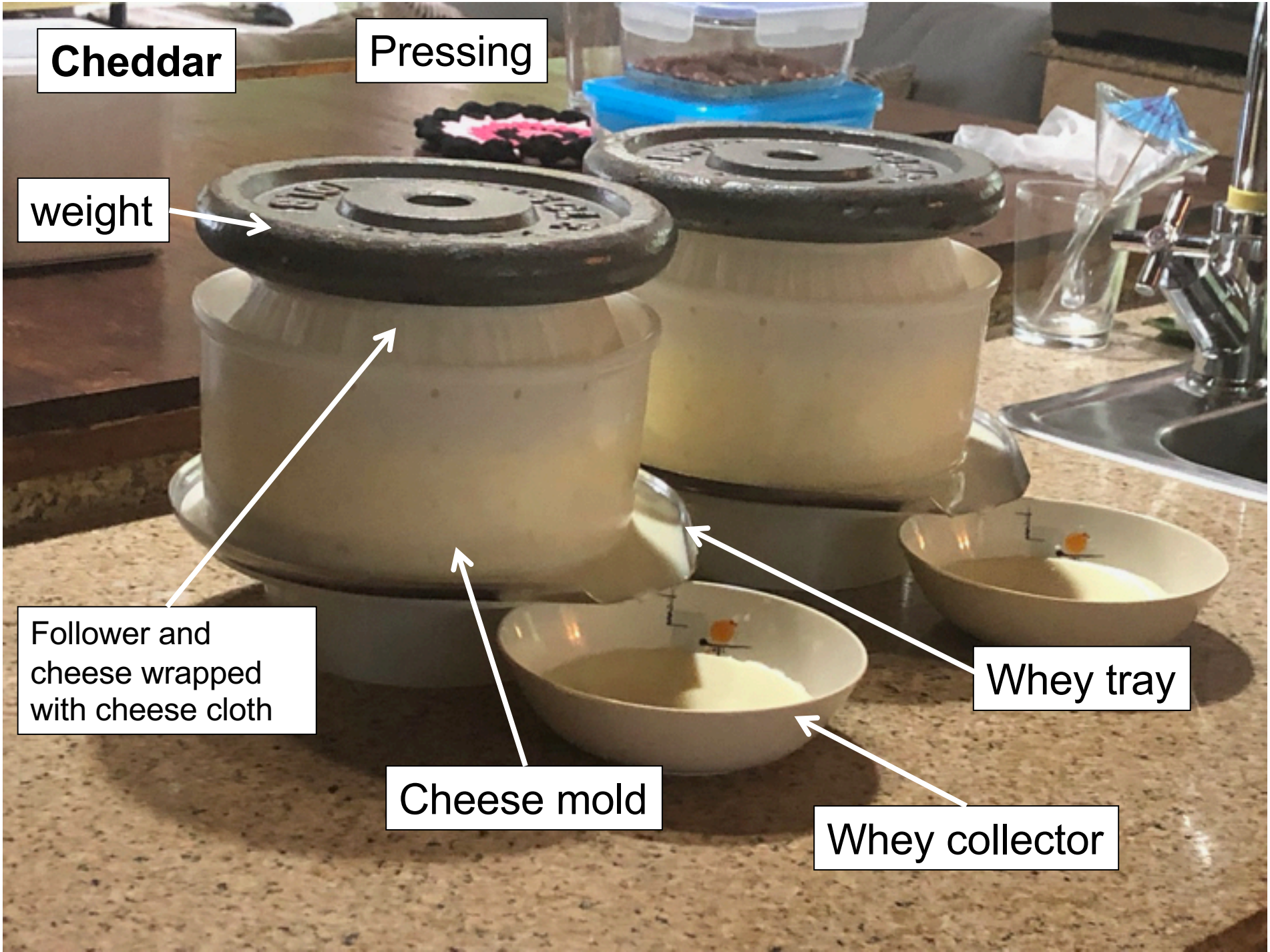
Pressing





Cheddar





**Cheddar**

**Pressing**

**weight**

**Follower and  
cheese wrapped  
with cheese cloth**

**Cheese mold**

**Whey tray**

**Whey collector**

Cheddar

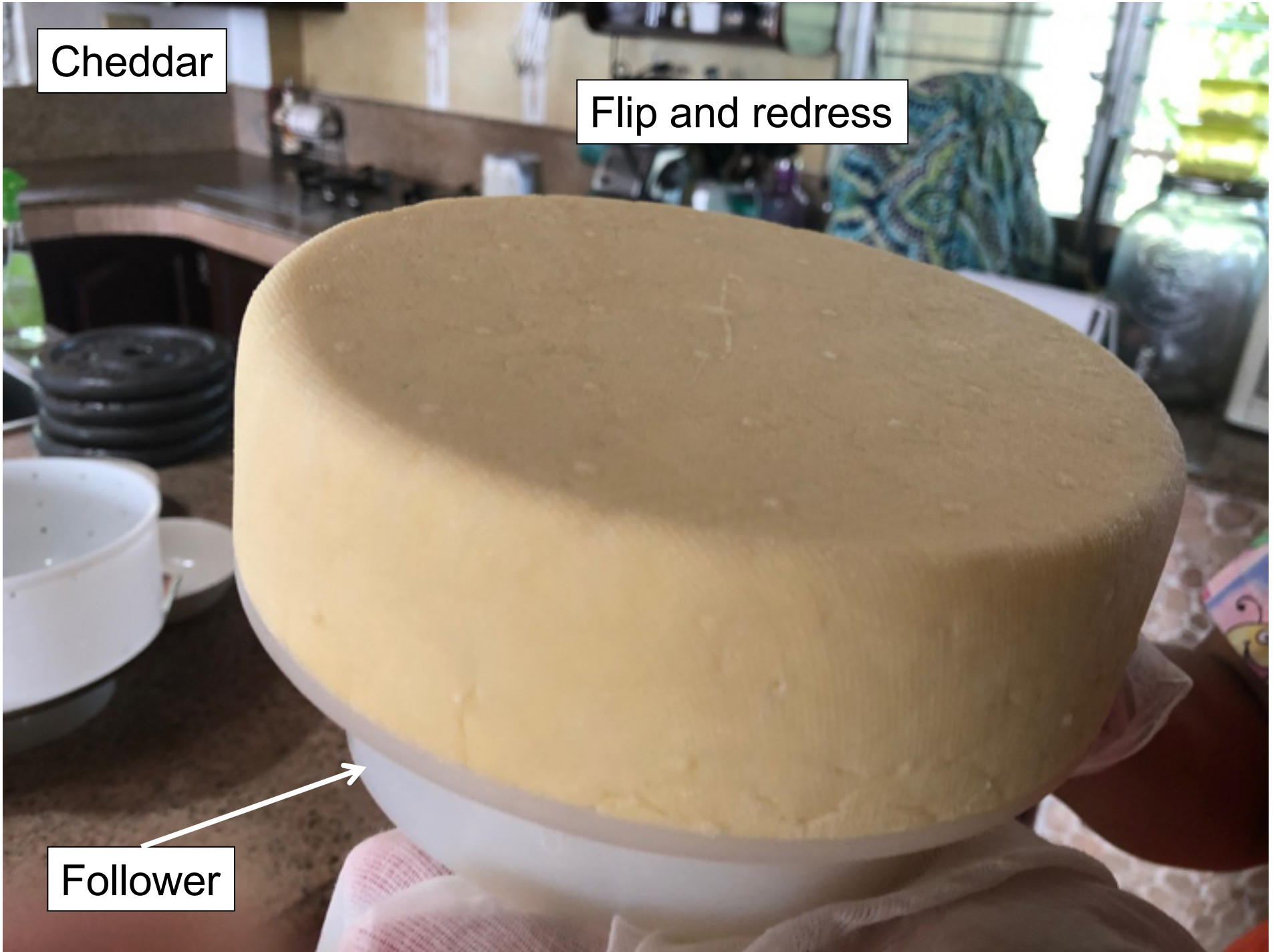
Remove, flip and redress



Cheddar

Flip and redress

Follower



Cheddar

Night blanket



# Cheddar

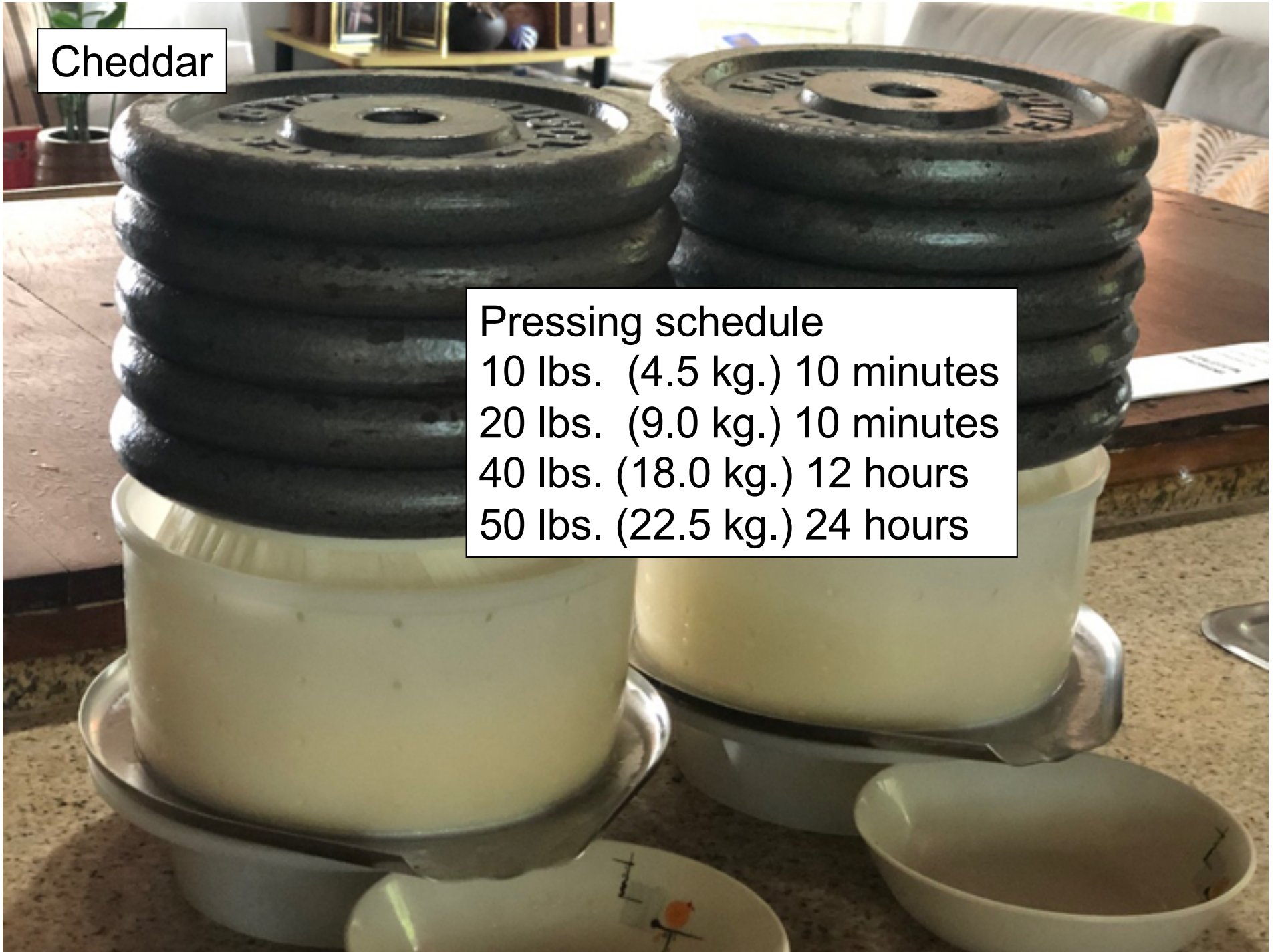
## Pressing schedule

10 lbs. (4.5 kg.) 10 minutes

20 lbs. (9.0 kg.) 10 minutes

40 lbs. (18.0 kg.) 12 hours

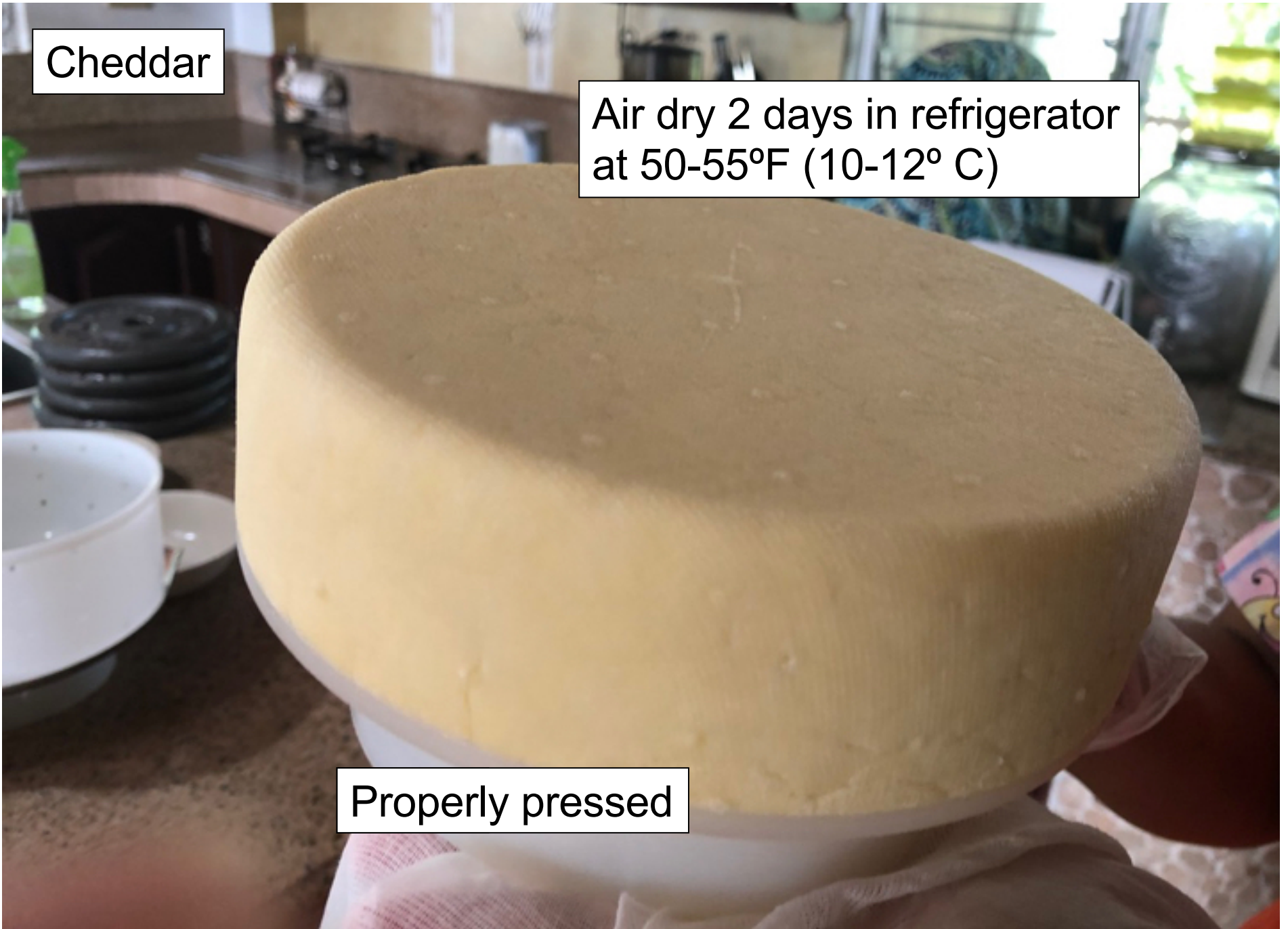
50 lbs. (22.5 kg.) 24 hours



Cheddar

Air dry 2 days in refrigerator  
at 50-55°F (10-12° C)

Properly pressed



Cheddar

Waxing

Dedicated rice cooker





Cheddar

Waxing

Dedicated rice cooker

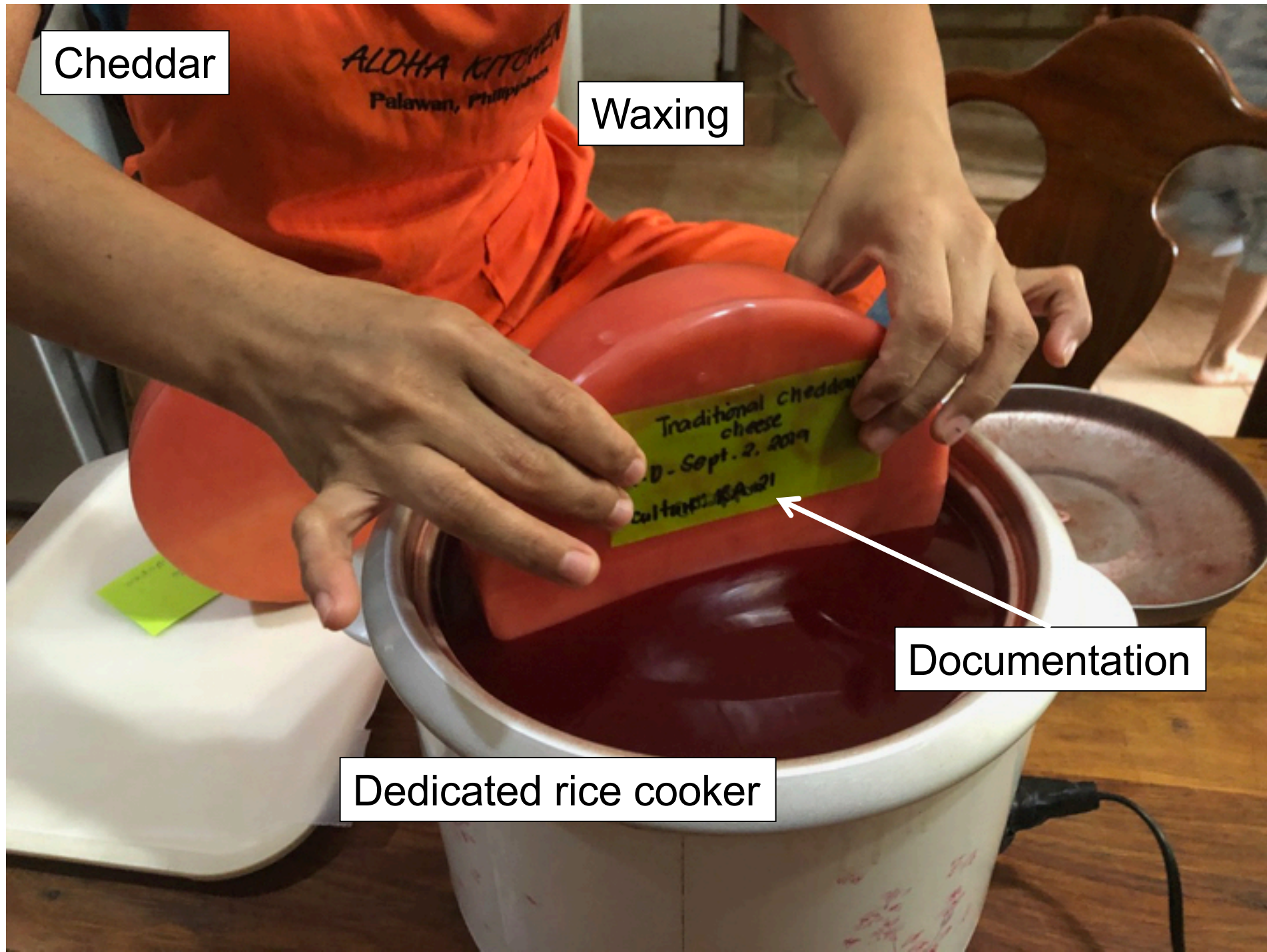


Cheddar

Waxing

Documentation

Dedicated rice cooker



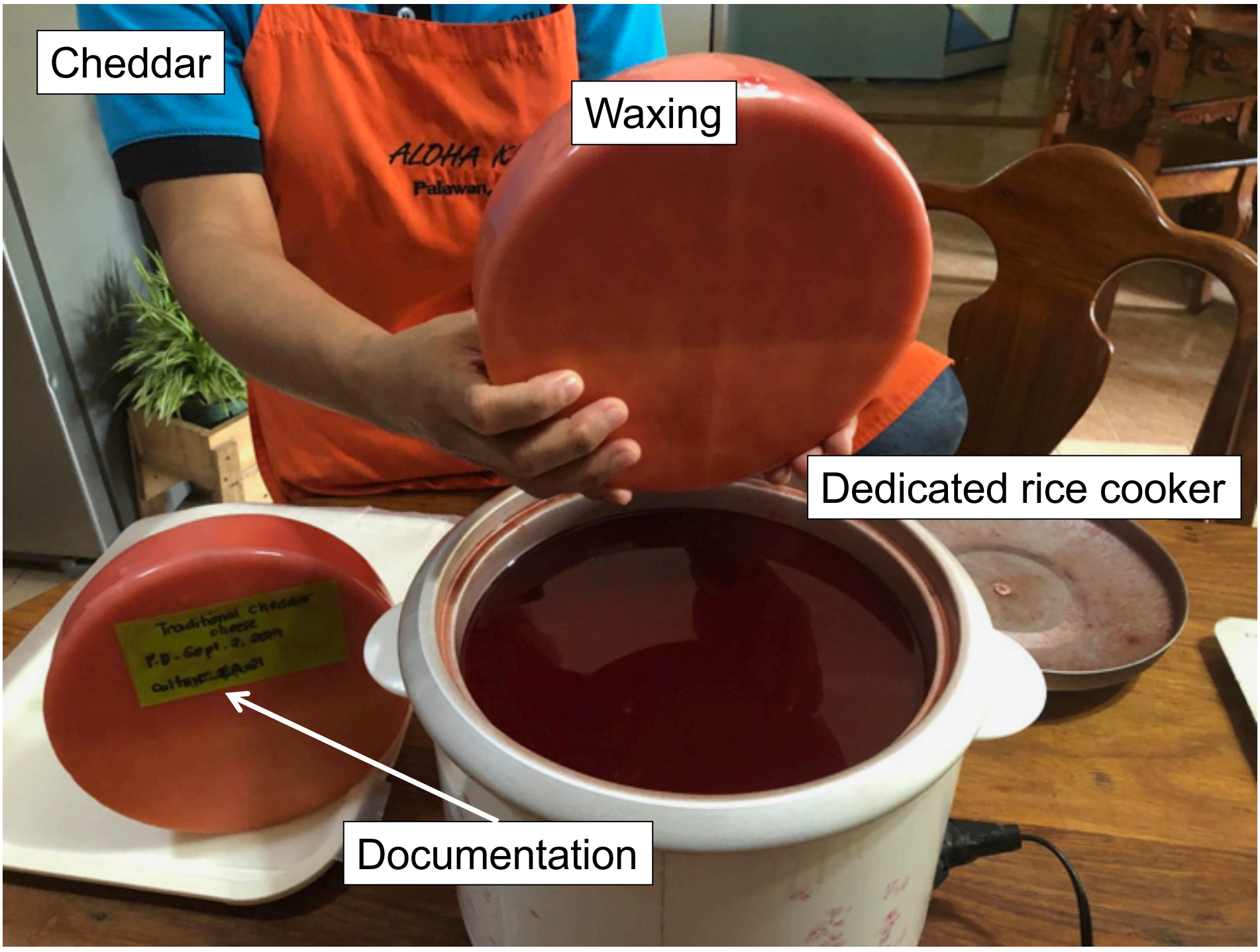
Cheddar

Waxing

Dedicated rice cooker

Traditional cheddar  
cheese  
P.D - Sept. 2, 2009  
OUTPOST, PALAW

Documentation



Cheddar

Optional label



Age/store at 50-55° F (10-12° C)

Cheddar

Optional label

Age for sharpness- mild 2-3 mo.

Age/store at 50-55° F (10-12° C)

